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 Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 07.03.2017 / 0007
 Replacing version dated / version: 06.02.2017 / 0006
 Valid from: 07.03.2017
 PDF print date: 30.03.2017
 KNAPP PM+ KLEBER GLUE COLLA

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

KNAPP PM+ KLEBER GLUE COLLA

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture:

Adhesive

Uses advised against:

No information available at present.

1.3 Details of the supplier of the safety data sheet

Knapp GmbH, Wassergasse 31, 3324 Euratsfeld, Austria
 Phone: +43 (0)7474 / 799 10, Fax: +43 (0)7474 / 799 10 99
 mholzer@knapp-verbinder.com

Qualified person's e-mail address: info@chemical-check.de, k.schnurbuschi@chemical-check.de Please DO NOT use for requesting Safety Data Sheets.

1.4 Emergency telephone number

Emergency information services / official advisory body:

Telephone number of the company in case of emergencies:

+49 (0) 700 / 24 112 112 (WIC)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) 1272/2008 (CLP)

| Hazard class | Hazard category | Hazard statement |
|--------------|-----------------|---|
| Eye Irrit. | 2 | H319-Causes serious eye irritation. |
| STOT SE | 3 | H335-May cause respiratory irritation. |
| Skin Irrit. | 2 | H315-Causes skin irritation. |
| Resp. Sens. | 1 | H334-May cause allergy or asthma symptoms or breathing difficulties if inhaled. |
| Skin Sens. | 1 | H317-May cause an allergic skin reaction. |
| STOT RE | 2 | H373-May cause damage to organs through prolonged or repeated exposure. |
| Carc. | 2 | H351-Suspected of causing cancer. |

2.2 Label elements

Labeling according to Regulation (EC) 1272/2008 (CLP)



Danger

H319-Causes serious eye irritation. H335-May cause respiratory irritation. H315-Causes skin irritation. H334-May cause allergy or asthma symptoms or breathing difficulties if inhaled. H317-May cause an allergic skin reaction. H373-May cause damage to organs through prolonged or repeated exposure. H351-Suspected of causing cancer.

P201-Obtain special instructions before use. P260-Do not breathe vapours or spray. P280-Wear protective gloves / protective clothing and eye protection / face protection. P284-Wear respiratory protection.

P302+P352-IF ON SKIN: Wash with plenty of water and soap. P304+P340-IF INHALED: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338-IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308+P313-IF exposed or concerned: Get medical advice / attention.

EUH204-Contains isocyanates. May produce an allergic reaction.

4,4'-methylenebis(phenyl isocyanate)
 o-(p-isocyanatobenzyl)phenylisocyanate
 Diphenylmethanediisocyanate, isomers and homologues
 2,2'-methylenebis(phenyl isocyanate)

2.3 Other hazards

The mixture does not contain any vPvB substance (vPvB = very persistent, very bioaccumulative) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).
 The mixture does not contain any PBT substance (PBT = persistent, bioaccumulative, toxic) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).

SECTION 3: Composition/information on ingredients

3.1 Substance

n.a.

3.2 Mixture

| Propylene carbonate | |
|---|-----------------------|
| Registration number (REACH) | 01-2119537232-48-XXXX |
| Index | 607-194-00-1 |
| EINECS, ELINCS, NLP | 203-572-1 |
| CAS | 108-32-7 |
| content % | 1-<10 |
| Classification according to Regulation (EC) 1272/2008 (CLP) | Eye Irrit. 2, H319 |

| 4,4'-methylenebis(phenyl isocyanate) | |
|---|---|
| Registration number (REACH) | 01-2119457014-47-XXXX |
| Index | 615-005-00-9 |
| EINECS, ELINCS, NLP | 202-966-0 |
| CAS | 101-68-8 |
| content % | 1-<10 |
| Classification according to Regulation (EC) 1272/2008 (CLP) | Carc. 2, H351 Acute Tox. 4, H332 STOT RE 2, H373 Eye Irrit. 2, H319 STOT SE 3, H335 Skin Irrit. 2, H315 Resp. Sens. 1, H334 Skin Sens. 1, H317 |

| o-(p-isocyanatobenzyl)phenylisocyanate | |
|---|---|
| Registration number (REACH) | 01-2119480143-45-XXXX |
| Index | 615-005-00-9 |
| EINECS, ELINCS, NLP | 227-534-9 |
| CAS | 5873-54-1 |
| content % | 1-<10 |
| Classification according to Regulation (EC) 1272/2008 (CLP) | Carc. 2, H351 Acute Tox. 4, H332 STOT RE 2, H373 Eye Irrit. 2, H319 STOT SE 3, H335 Skin Irrit. 2, H315 Resp. Sens. 1, H334 Skin Sens. 1, H317 |

| Diphenylmethanediisocyanate, isomers and homologues | |
|---|---|
| Registration number (REACH) | --- |
| Index | --- |
| EINECS, ELINCS, NLP | --- |
| CAS | 9016-87-9 |
| content % | 1-<10 |
| Classification according to Regulation (EC) 1272/2008 (CLP) | Acute Tox. 4, H332 Eye Irrit. 2, H319 STOT SE 3, H335 Skin Irrit. 2, H315 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT RE 2, H373 |

| 2,2'-methylenebis(phenyl isocyanate) | |
|---|---|
| Registration number (REACH) | 01-2119927323-43-XXXX |
| Index | 615-005-00-9 |
| EINECS, ELINCS, NLP | 219-799-4 |
| CAS | 2536-05-2 |
| content % | 0,1-<1 |
| Classification according to Regulation (EC) 1272/2008 (CLP) | Carc. 2, H351 Acute Tox. 4, H332 STOT RE 2, H373 Eye Irrit. 2, H319 STOT SE 3, H335 Skin Irrit. 2, H315 Resp. Sens. 1, H334 Skin Sens. 1, H317 |

For the text of the H-phrases and classification codes (GHS/CLP), see Section 16.
 The substances named in this section are given with their actual, appropriate classification!
 For substances that are listed in appendix VI, table 3.1/3.2 of the regulation (EC) no. 1272/2008 (CLP regulation) this means that all notes that may be given here for the named classification have been taken into account.

SECTION 4: First aid measures

4.1 Description of first aid measures

Inhalation

Remove person from danger area.

Supply person with fresh air and consult doctor according to symptoms.

If the person is unconscious, place in a stable side position and consult a doctor.

Respiratory arrest - Artificial respiration apparatus necessary.

Skin contact

Wipe off residual product carefully with a soft, dry cloth.

Remove polluted, soaked clothing immediately, wash thoroughly with plenty of water and soap, in case of irritation of the skin (flare), consult a doctor.

Dab away with polyethylene glycol 400

Eye contact

Remove contact lenses.

Wash thoroughly for several minutes using copious water - call doctor immediately, have Data Sheet available.

Ingestion

Rinse the mouth thoroughly with water.

Do not induce vomiting - give copious water to drink. Consult doctor immediately.

Never pour anything into the mouth of an unconscious person!

4.2 Most important symptoms and effects, both acute and delayed

If applicable delayed symptoms and effects can be found in section 11 and the absorption route in section 4.1.

The following may occur:

Dermatitis (skin inflammation)

Drying of the skin.

Allergic contact eczema

Discoloration of the skin

Irritant to mucosa of the nose and throat

Coughing

Headaches

Effect on the central nervous system

Asthmatic symptoms

In case of sensitivity, concentrations below the limit value may already result in asthmatic symptoms.

Respiratory distress

In certain cases, the symptoms of poisoning may only appear after an extended period / after several hours.

4.3 Indication of any immediate medical attention and special treatment needed

In case of irritation of the lungs, perform first-aid with controlled-dosage aerosol dexamethasone.

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Pulmonary oedema prophylaxis
 Medical supervision necessary due to possibility of delayed reaction.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

CO2
 Extinction powder
 Water jet spray
 Foam

Unsuitable extinguishing media

High volume water jet

5.2 Special hazards arising from the substance or mixture

In case of fire the following can develop:
 Oxides of carbon
 Oxides of nitrogen
 Isocyanates
 Hydrocyanic acid (hydrogen cyanide)
 Toxic gases
 Danger of bursting (explosion) when heated

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes.
 Protective respirator with independent air supply.
 According to size of fire
 Full protection, if necessary.
 Cool container at risk with water.
 Dispose of contaminated extinction water according to official regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure sufficient supply of air.
 Avoid inhalation, and contact with eyes or skin.
 If applicable, caution - risk of slipping.

6.2 Environmental precautions

If leakage occurs, dam up.
 Resolve leaks if this possible without risk.
 Prevent surface and ground-water infiltration, as well as ground penetration.
 Prevent from entering drainage system.
 If accidental entry into drainage system occurs, inform responsible authorities.

6.3 Methods and material for containment and cleaning up

Soak up with absorbent material (e.g. universal binding agent, sand, diatomaceous earth, sawdust) and dispose of according to Section 13.
 Allow to stand for a few days in an unclosed container until reaction no longer occurs.
 Keep moist.
 Do not close packing drum.
 CO2 formation in closed tanks causes pressure to rise.

6.4 Reference to other sections

For personal protective equipment see Section 8 and for disposal instructions see Section 13.

SECTION 7: Handling and storage

In addition to information given in this section, relevant information can also be found in section 8 and 6.1.

7.1 Precautions for safe handling

7.1.1 General recommendations

Ensure good ventilation.
 Avoid inhalation of the vapours.
 If applicable, suction measures at the workstation or on the processing machine necessary.
 Avoid contact with eyes or skin.
 No contact with products of this type in case of allergies, asthma und chronic respiratory tract disorders.
 Eating, drinking, smoking, as well as food-storage, is prohibited in work-room.
 Observe directions on label and instructions for use.
 Use working methods according to operating instructions.

7.1.2 Notes on general hygiene measures at the workplace

General hygiene measures for the handling of chemicals are applicable.
 Wash hands before breaks and at end of work.
 Keep away from food, drink and animal feedingsuffs.
 Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

7.2 Conditions for safe storage, including any incompatibilities

Keep out of access to unauthorised individuals.
 Not to be stored in gangways or stair wells.
 Store product closed and only in original packing.
 Keep protected from direct sunlight and temperatures over 50°C.
 Only store at temperatures from 15°C to 25°C.
 Store in a dry place.

7.3 Specific end use(s)

Adhesive

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

| Chemical Name | 4,4'-methylenebis(phenyl isocyanate) | | Content %:1-<10 |
|------------------------|---|--------------------|---|
| WEL-TWA: | 0,02 mg/m3 (Isocyanates, all (as -NCO)) | WEL-STEL: | 0,07 mg/m3 (Isocyanates, all (as -NCO)) |
| Monitoring procedures: | ISO 16702 (Workplace air quality – determination of total isocyanate groups in air using 2-(1-methoxyphenyl)piperazine and liquid chromatography) - 2001 MDHS 25/3 (Organic isocyanates in air – Laboratory method using sampling either onto 2-(1-methoxyphenyl)piperazine coated glass fibre filters followed by solvent desorption or into impingers and analysis using high performance liquid chromatography) - 1999 - EU project BC/CEN/ENTR/000/2002-16 card 7-4 (2004) | | |
| BMGV: | 1 µmol urinary diamine/mol creatinine in urine (Isocyanate, post task) | Other information: | Sen (Isocyanates, all (as -NCO)) |

| Chemical Name | o-(p-isocyanatobenzyl)phenylisocyanate | | Content %:1-<10 |
|---------------|---|-----------|---|
| WEL-TWA: | 0,02 mg/m3 (Isocyanates, all (as -NCO)) | WEL-STEL: | 0,07 mg/m3 (Isocyanates, all (as -NCO)) |

| | | | |
|------------------------|--|--------------------|----------------------------------|
| Monitoring procedures: | --- | | |
| BMGV: | 1 µmol urinary diamine/mol creatinine in urine (Isocyanate, post task) | Other information: | Sen (Isocyanates, all (as -NCO)) |

| Chemical Name | Diphenylmethanediisocyanate, isomeres and homologues | | Content %:1-<10 |
|------------------------|--|--------------------|---|
| WEL-TWA: | 0,02 mg/m3 (Isocyanates, all (as -NCO)) | WEL-STEL: | 0,07 mg/m3 (Isocyanates, all (as -NCO)) |
| Monitoring procedures: | --- | | |
| BMGV: | 1 µmol urinary diamine/mol creatinine in urine (Isocyanate, post task) | Other information: | Sen (Isocyanates, all (as -NCO)) |

| Chemical Name | 2,2'-methylenebis(phenyl diisocyanate) | | Content %:0,1-<1 |
|------------------------|--|--------------------|---|
| WEL-TWA: | 0,02 mg/m3 (Isocyanates, all (as -NCO)) | WEL-STEL: | 0,07 mg/m3 (Isocyanates, all (as -NCO)) |
| Monitoring procedures: | --- | | |
| BMGV: | 1 µmol urinary diamine/mol creatinine in urine (Isocyanate, post task) | Other information: | Sen (Isocyanates, all (as -NCO)) |

| Chemical Name | Calcium carbonate | | Content %: | |
|------------------------|--|-----------|--------------------|-----|
| WEL-TWA: | 4 mg/m3 (respirable dust), 10 mg/m3 (total inhalable dust) | WEL-STEL: | --- | |
| Monitoring procedures: | --- | | | |
| BMGV: | --- | | Other information: | --- |

| Chemical Name | Silica, amorphous | | Content %: | |
|------------------------|---|-----------|--------------------|-----|
| WEL-TWA: | 6 mg/m3 (total inh. dust), 2,4 mg/m3 (resp. dust) | WEL-STEL: | --- | |
| Monitoring procedures: | --- | | | |
| BMGV: | --- | | Other information: | --- |

WEL-TWA = Workplace Exposure Limit - Long-term exposure limit (8-hour TWA (= time weighted average) reference period) EH40. AGW = "Arbeitsplatzgrenzwert" (workplace limit value, Germany). | WEL-STEL = Workplace Exposure Limit - Short-term exposure limit (15-minute reference period). | BMGV = Biological monitoring guidance value EH40. BGW = "Biologischer Grenzwert" (biological limit value, Germany) | Other information: Sen = Capable of causing occupational asthma. Sk = Can be absorbed through skin. Carc = Capable of causing cancer and/or heritable genetic damage.
 ** = The exposure limit for this substance is repealed through the TRGS 900 (Germany) of January 2006 with the goal of revision.

| Propylene carbonate | | | | | | |
|---------------------|---|-----------------------------|------------|-------|-------|------|
| Area of application | Exposure route / Environmental compartment | Effect on health | Descriptor | Value | Unit | Note |
| | Environment - sporadic (intermittent) release | | PNEC | 9 | mg/l | |
| | Environment - marine | | PNEC | 0,09 | mg/l | |
| | Environment - sediment, marine | | PNEC | 0,083 | mg/l | |
| | Environment - soil | | PNEC | 0,81 | mg/l | |
| | Environment - freshwater | | PNEC | 0,9 | mg/l | |
| | Environment - sediment, freshwater | | PNEC | 0,83 | mg/l | |
| | Environment - sewage treatment plant | | PNEC | 7400 | mg/l | |
| Consumer | Human - oral | Long term, systemic effects | DNEL | 25 | mg/kg | |
| Consumer | Human - dermal | Long term, systemic effects | DNEL | 25 | mg/kg | |
| Consumer | Human - inhalation | Long term, local effects | DNEL | 10 | mg/m3 | |
| Consumer | Human - inhalation | Long term, systemic effects | DNEL | 43,5 | mg/m3 | |
| Workers / employees | Human - inhalation | Long term, systemic effects | DNEL | 176 | mg/m3 | |
| Workers / employees | Human - dermal | Long term, systemic effects | DNEL | 50 | mg/kg | |
| Workers / employees | Human - inhalation | Long term, local effects | DNEL | 20 | mg/m3 | |

| 4,4'-methylenebis(phenyl diisocyanate) | | | | | | |
|--|--|------------------------------|------------|-------|--------------------|------|
| Area of application | Exposure route / Environmental compartment | Effect on health | Descriptor | Value | Unit | Note |
| | Environment - freshwater | | PNEC | 1 | mg/l | |
| | Environment - marine | | PNEC | 0,1 | mg/l | |
| | Environment - soil | | PNEC | 1 | mg/kg dw | |
| | Environment - sewage treatment plant | | PNEC | 1 | mg/l | |
| | Environment - water, sporadic (intermittent) release | | PNEC | 10 | mg/l | |
| Consumer | Human - dermal | Short term, systemic effects | DNEL | 25 | mg/kg bw/d | |
| Consumer | Human - inhalation | Short term, systemic effects | DNEL | 0,05 | mg/m3 | |
| Consumer | Human - oral | Short term, systemic effects | DNEL | 20 | mg/kg bw/d | |
| Consumer | Human - dermal | Short term, local effects | DNEL | 17,2 | mg/cm ² | |
| Consumer | Human - inhalation | Short term, local effects | DNEL | 0,05 | mg/m3 | |
| Consumer | Human - inhalation | Long term, systemic effects | DNEL | 0,025 | mg/m3 | |
| Consumer | Human - inhalation | Long term, local effects | DNEL | 0,025 | mg/m3 | |
| Workers / employees | Human - dermal | Short term, systemic effects | DNEL | 50 | mg/kg bw/d | |
| Workers / employees | Human - inhalation | Short term, systemic effects | DNEL | 0,1 | mg/m3 | |
| Workers / employees | Human - dermal | Short term, local effects | DNEL | 28,7 | mg/cm ² | |
| Workers / employees | Human - inhalation | Short term, local effects | DNEL | 0,1 | mg/m3 | |

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| | | | | | | |
|---------------------|--------------------|-----------------------------|------|------|-------|--|
| Workers / employees | Human - inhalation | Long term, systemic effects | DNEL | 0,05 | mg/m3 | |
| Workers / employees | Human - inhalation | Long term, local effects | DNEL | 0,05 | mg/m3 | |

| o-(p-isocyanatobenzyl)phenylisocyanate | | | | | | |
|--|--|------------------------------|------------|-------|-----------------------|------|
| Area of application | Exposure route / Environmental compartment | Effect on health | Descriptor | Value | Unit | Note |
| | Environment - freshwater | | PNEC | 1 | mg/l | |
| | Environment - marine | | PNEC | 0,1 | mg/l | |
| | Environment - soil | | PNEC | 1 | mg/kg dry weight | |
| | Environment - sewage treatment plant | | PNEC | 1 | mg/l | |
| | Human - dermal | Long term, local effects | DNEL | 0 | mg/kg | |
| Consumer | Human - inhalation | Long term, local effects | DNEL | 0,025 | mg/m3 | |
| Consumer | Human - dermal | Short term, systemic effects | DNEL | 25 | mg/kg body weight/day | |
| Consumer | Human - inhalation | Short term, systemic effects | DNEL | 0,05 | mg/m3 | |
| Consumer | Human - oral | Short term, systemic effects | DNEL | 20 | mg/kg body weight/day | |
| Consumer | Human - dermal | Short term, local effects | DNEL | 17,2 | mg/cm ² | |
| Consumer | Human - dermal | Short term, local effects | DNEL | 0,05 | mg/m3 | |
| Consumer | Human - dermal | Long term, systemic effects | DNEL | 0 | mg/kg | |
| Consumer | Human - inhalation | Long term, systemic effects | DNEL | 0,025 | mg/m3 | |
| Consumer | Human - oral | Long term, systemic effects | DNEL | 0 | mg/kg | |
| Workers / employees | Human - dermal | Short term, systemic effects | DNEL | 50 | mg/kg bw/day | |
| Workers / employees | Human - inhalation | Short term, systemic effects | DNEL | 0,1 | mg/m3 | |
| Workers / employees | Human - dermal | Short term, local effects | DNEL | 28,7 | mg/cm ² | |
| Workers / employees | Human - inhalation | Short term, local effects | DNEL | 0,1 | mg/m3 | |
| Workers / employees | Human - dermal | Long term, systemic effects | DNEL | 0 | mg/kg | |
| Workers / employees | Human - inhalation | Long term, systemic effects | DNEL | 0,05 | mg/m3 | |
| Workers / employees | Human - dermal | Long term, local effects | DNEL | 0 | mg/kg | |
| Workers / employees | Human - inhalation | Long term, local effects | DNEL | 0,05 | mg/m3 | |

| Diphenylmethanediisocyanate, isomers and homologues | | | | | | |
|---|--|------------------------------|------------|-------|--------------------|------|
| Area of application | Exposure route / Environmental compartment | Effect on health | Descriptor | Value | Unit | Note |
| | Environment - freshwater | | PNEC | 1 | mg/l | |
| | Environment - marine | | PNEC | 0,1 | mg/l | |
| | Environment - water, sporadic (intermittent) release | | PNEC | 10 | mg/l | |
| | Environment - sewage treatment plant | | PNEC | 1 | mg/l | |
| | Environment - soil | | PNEC | 1 | mg/kg | |
| Consumer | Human - oral | Short term, local effects | DNEL | 20 | mg/kg bw/d | |
| Consumer | Human - inhalation | Short term, local effects | DNEL | 0,05 | mg/m3 | |
| Consumer | Human - inhalation | Short term, systemic effects | DNEL | 0,05 | mg/m3 | |
| Consumer | Human - inhalation | Long term, local effects | DNEL | 0,025 | mg/m3 | |
| Consumer | Human - inhalation | Long term, systemic effects | DNEL | 0,025 | mg/m3 | |
| Consumer | Human - dermal | Short term, local effects | DNEL | 17,2 | mg/cm ² | |
| Consumer | Human - dermal | Short term, systemic effects | DNEL | 25 | mg/kg bw/d | |
| Workers / employees | Human - inhalation | Short term, local effects | DNEL | 0,1 | mg/m3 | |
| Workers / employees | Human - inhalation | Short term, systemic effects | DNEL | 0,1 | mg/m3 | |
| Workers / employees | Human - inhalation | Long term, local effects | DNEL | 0,05 | mg/m3 | |
| Workers / employees | Human - inhalation | Long term, systemic effects | DNEL | 0,05 | mg/m3 | |
| Workers / employees | Human - dermal | Short term, local effects | DNEL | 28,7 | mg/cm ² | |
| Workers / employees | Human - dermal | Short term, systemic effects | DNEL | 50 | mg/kg bw/d | |

| 2,2'-methylenebis(phenyl diisocyanate) | | | | | | |
|--|--|------------------|------------|-------|------|------|
| Area of application | Exposure route / Environmental compartment | Effect on health | Descriptor | Value | Unit | Note |
| | | | | | | |

| | | | | | | |
|---------------------|--------------------------------------|------------------------------|------|-------|-----------------------|--|
| | Environment - freshwater | | PNEC | 1 | mg/l | |
| | Environment - marine | | PNEC | 0,1 | mg/l | |
| | Environment - soil | | PNEC | 1 | mg/kg | |
| | Environment - sewage treatment plant | | PNEC | 1 | mg/l | |
| Consumer | Human - dermal | Short term, systemic effects | DNEL | 25 | mg/kg body weight/day | |
| Consumer | Human - inhalation | Long term, systemic effects | DNEL | 0,05 | mg/kg | |
| Consumer | Human - oral | Short term, systemic effects | DNEL | 20 | mg/kg body weight/day | |
| Consumer | Human - dermal | Short term, local effects | DNEL | 17,2 | mg/cm ² | |
| Consumer | Human - inhalation | Short term, local effects | DNEL | 0,05 | mg/m3 | |
| Consumer | Human - inhalation | Long term, systemic effects | DNEL | 0,025 | mg/m3 | |
| Consumer | Human - inhalation | Long term, local effects | DNEL | 0,025 | mg/m3 | |
| Workers / employees | Human - dermal | Short term, systemic effects | DNEL | 50 | mg/kg bw/day | |
| Workers / employees | Human - inhalation | Short term, systemic effects | DNEL | 0,1 | mg/m3 | |
| Workers / employees | Human - dermal | Short term, local effects | DNEL | 28,7 | mg/cm ² | |
| Workers / employees | Human - inhalation | Short term, local effects | DNEL | 0,1 | mg/m3 | |
| Workers / employees | Human - dermal | Long term, systemic effects | DNEL | 0 | mg/kg | |
| Workers / employees | Human - inhalation | Long term, systemic effects | DNEL | 0,05 | mg/m3 | |
| Workers / employees | Human - dermal | Long term, local effects | DNEL | 0 | mg/kg | |
| Workers / employees | Human - inhalation | Long term, local effects | DNEL | 0,05 | mg/m3 | |

8.2 Exposure controls

8.2.1 Appropriate engineering controls

Ensure good ventilation. This can be achieved by local suction or general air extraction. If this is insufficient to maintain the concentration under the WEL or AGW values, suitable breathing protection should be worn.

Applies only if maximum permissible exposure values are listed here.

Suitable assessment methods for reviewing the effectiveness of protection measures adopted include metrological and non-metrological investigative techniques.

These are specified by e.g. EN 14042.

EN 14042 "Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents".

8.2.2 Individual protection measures, such as personal protective equipment

General hygiene measures for the handling of chemicals are applicable.

Wash hands before breaks and at end of work.

Keep away from food, drink and animal feedingstuffs.

Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

Eye/face protection:

Tight fitting protective goggles with side protection (EN 166).

Skin protection - Hand protection:

Chemical resistant protective gloves (EN 374).

Recommended

Protective nitrile gloves (EN 374)

Minimum layer thickness in mm:

>= 0,35

Permeation time (penetration time) in minutes:

>= 480

The breakthrough times determined in accordance with EN 374 Part 3 were not obtained under practical conditions.

The recommended maximum wearing time is 50% of breakthrough time.

Protective hand cream recommended.

Skin protection - Other:

Protective working garments (e.g. safety shoes EN ISO 20345, long-sleeved protective working garments).

Respiratory protection:

Normally not necessary.

If OES or MEL is exceeded.

Filter A2 P2 (EN 14387), code colour brown, white

Observe wearing time limitations for respiratory protection equipment.

Thermal hazards:

Not applicable

Additional information on hand protection - No tests have been performed.

In the case of mixtures, the selection has been made according to the knowledge available and the information about the contents.

Selection of materials derived from glove manufacturer's indications.

Final selection of glove material must be made taking the breakthrough times, permeation rates and degradation into account.

Selection of a suitable glove depends not only on the material but also on other quality characteristics and varies from manufacturer to manufacturer.

In the case of mixtures, the resistance of glove materials cannot be predicted and must therefore be tested before use.

The exact breakthrough time of the glove material can be requested from the protective glove manufacturer and must be observed.

8.2.3 Environmental exposure controls

No information available at present.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state:

Pastelike, Liquid

Colour:

According to specification

Odour:

Characteristic

Odour threshold:

Not determined

pH-value:

n.a.

Melting point/freezing point:

Not determined

Initial boiling point and boiling range:

Not determined

Flash point:

Not determined

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Evaporation rate: n.a.
 Flammability (solid, gas): n.a.
 Lower explosive limit: Not determined
 Upper explosive limit: Not determined
 Vapour pressure: Not determined
 Vapour density (air = 1): Not determined
 Density: -1,52 g/cm³ (20°C)
 Bulk density: n.a.
 Solubility(ies): Not determined
 Water solubility: Insoluble
 Partition coefficient (n-octanol/water): Not determined
 Auto-ignition temperature: Not determined
 Decomposition temperature: Not determined
 Viscosity: Not determined
 Explosive properties: Product is not explosive.
 Oxidising properties: No

9.2 Other information

Miscibility: Not determined
 Fat solubility / solvent: Not determined
 Conductivity: Not determined
 Surface tension: Not determined
 Solvents content: Not determined

SECTION 10: Stability and reactivity

10.1 Reactivity

reacts with water

10.2 Chemical stability

Stable with proper storage and handling.

10.3 Possibility of hazardous reactions

Exothermic reaction possible with:

Alcohols
 Amines
 Bases
 Acids
 Water
 Development of:
 Carbon dioxide
 CO₂ formation in closed tanks causes pressure to rise.
 Pressure increase will result in danger of bursting.

10.4 Conditions to avoid

See also section 7.
 Protect from humidity.
 Polymerisation due to high heat is possible.
 T > - 260°C

10.5 Incompatible materials

See also section 7.

Acids
 Bases
 Amines
 Alcohols
 Water

10.6 Hazardous decomposition products

See also section 5.2
 No decomposition when used as directed.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Possibly more information on health effects, see Section 2.1 (classification).

KNAPP PM+ KLEBER GLUE COLLA

| Toxicity / effect | Endpoint | Value | Unit | Organism | Test method | Notes |
|---|----------|-------|---------|----------|-------------|--|
| Acute toxicity, by oral route: | | | | | | n.d.a. |
| Acute toxicity, by dermal route: | | | | | | n.d.a. |
| Acute toxicity, by inhalation: | ATE | >20 | mg/l/4h | | | Vapours, calculated value n.d.a. |
| Skin corrosion/irritation: | | | | | | n.d.a. |
| Serious eye damage/irritation: | | | | | | n.d.a. |
| Respiratory or skin sensitisation: | | | | | | n.d.a. |
| Germ cell mutagenicity: | | | | | | n.d.a. |
| Carcinogenicity: | | | | | | n.d.a. |
| Reproductive toxicity: | | | | | | n.d.a. |
| Specific target organ toxicity - single exposure (STOT-SE): | | | | | | n.d.a. |
| Specific target organ toxicity - repeated exposure (STOT-RE): | | | | | | n.d.a. |
| Aspiration hazard: | | | | | | n.d.a. |
| Symptoms: | | | | | | n.d.a. |
| Other information: | | | | | | Classification according to calculation procedure. |

Propylene carbonate

| Toxicity / effect | Endpoint | Value | Unit | Organism | Test method | Notes |
|----------------------------------|----------|-------|-------|----------|----------------------------------|-------|
| Acute toxicity, by oral route: | LD50 | >5000 | mg/kg | Rat | OECD 401 (Acute Oral Toxicity) | |
| Acute toxicity, by dermal route: | LD50 | >2000 | mg/kg | Rabbit | OECD 402 (Acute Dermal Toxicity) | |

| | | | | | | |
|---|-------|-------|-------------------|-------------|---|---|
| Skin corrosion/irritation: | | | | Rabbit | OECD 404 (Acute Dermal Irritation/Corrosion) | Not irritant |
| Serious eye damage/irritation: | | | | Rabbit | OECD 405 (Acute Eye Irritation/Corrosion) | Irritant |
| Respiratory or skin sensitisation: | | | | Human being | | No (skin contact) |
| Germ cell mutagenicity: | | | | | OECD 471 (Bacterial Reverse Mutation Test) | Negative |
| Germ cell mutagenicity: | | | | | OECD 474 (Mammalian Erythrocyte Micronucleus Test) | Negative |
| Germ cell mutagenicity: | | | | | OECD 482 (Gen. Tox. - DNA Damage and Repair, Unscheduled DNA Synthesis in Mammalian Cells In Vitro) | Negative |
| Carcinogenicity: | | | | Mouse | OECD 451 (Carcinogenicity Studies) | Negative |
| Reproductive toxicity: | NOAEL | 5000 | mg/kg | Rat | OECD 414 (Prenatal Developmental Toxicity Study) | No indications of such an effect. |
| Reproductive toxicity: | NOAEL | 1000 | mg/kg | Rat | OECD 414 (Prenatal Developmental Toxicity Study) | Negative |
| Specific target organ toxicity - single exposure (STOT-SE): | | | | | | No |
| Specific target organ toxicity - repeated exposure (STOT-RE): | | | | | | No |
| Aspiration hazard: | | | | | | No |
| Symptoms: | | | | | | breathing difficulties, headaches, gastrointestinal disturbances, dizziness, nausea |
| Specific target organ toxicity - repeated exposure (STOT-RE), oral: | NOEL | >5000 | mg/kg | | OECD 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents) | |
| Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.: | NOEC | 100 | mg/m ³ | | OECD 413 (Subchronic Inhalation Toxicity - 90-Day Study) | Dust, Mist |

4,4'-methylenediphenyl diisocyanate

| Toxicity / effect | Endpoint | Value | Unit | Organism | Test method | Notes |
|------------------------------------|----------|-------|---------|------------|--|--|
| Acute toxicity, by oral route: | LD50 | >2000 | mg/kg | Rat | | |
| Acute toxicity, by oral route: | LD50 | >2000 | mg/kg | Rat | Regulation (EC) 440/2008 B.1 (ACUTE ORAL TOXICITY) | |
| Acute toxicity, by dermal route: | LD50 | >9400 | mg/kg | Rabbit | OECD 402 (Acute Dermal Toxicity) | |
| Acute toxicity, by inhalation: | LC50 | 0,368 | mg/l/4h | Rat | OECD 403 (Acute Inhalation Toxicity) | Does not conform with EU classification. |
| Acute toxicity, by inhalation: | LC50 | >2,24 | mg/l/4h | Rat | OECD 403 (Acute Inhalation Toxicity) | Aerosol |
| Skin corrosion/irritation: | | | | Rabbit | OECD 404 (Acute Dermal Irritation/Corrosion) | Irritant, Analogous conclusion |
| Serious eye damage/irritation: | | | | Rabbit | OECD 405 (Acute Eye Irritation/Corrosion) | Irritant, Analogous conclusion |
| Respiratory or skin sensitisation: | | | | Mouse | OECD 429 (Skin Sensitisation - Local Lymph Node Assay) | Yes (skin contact), Analogous conclusion |
| Respiratory or skin sensitisation: | | | | Mouse | OECD 429 (Skin Sensitisation - Local Lymph Node Assay) | Yes (inhalation and skin contact), Analogous conclusion |
| Respiratory or skin sensitisation: | | | | Guinea pig | OECD 406 (Skin Sensitisation) | Negative |
| Germ cell mutagenicity: | | | | | OECD 471 (Bacterial Reverse Mutation Test) | Negative, Analogous conclusion |
| Carcinogenicity: | | | | | OECD 453 (Combined Chronic Toxicity/Carcinogenicity Studies) | Analogous conclusion, Limited evidence of a carcinogenic effect. |

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| | | | | | | |
|---|-------|---|-------------------|-----|--|--|
| Reproductive toxicity: | NOAEL | 4 | mg/m ³ | Rat | OECD 414 (Prenatal Developmental Toxicity Study) | Negative, Analogous conclusion |
| Symptoms: | | | | | | respiratory distress, coughing, mucous membrane irritation |
| Specific target organ toxicity - single exposure (STOT-SE), inhalative: | | | | | | Irritation of the respiratory tract |
| Specific target organ toxicity - single exposure (STOT-SE), inhalative: | | | | | | Irritation of the respiratory tract, Target organ(s): respiratory system |

| o-(p-isocyanatobenzyl)phenylisocyanate | | | | | | |
|---|----------|-------|---------|------------|--|--|
| Toxicity / effect | Endpoint | Value | Unit | Organism | Test method | Notes |
| Acute toxicity, by oral route: | LD50 | >2000 | mg/kg | Rat | Regulation (EC) 440/2008 B.1 (ACUTE ORAL TOXICITY) | Analogous conclusion |
| Acute toxicity, by dermal route: | LD50 | >9400 | mg/kg | Rabbit | OECD 402 (Acute Dermal Toxicity) | Analogous conclusion |
| Acute toxicity, by inhalation: | LC50 | 0,387 | mg/l/4h | Rat | | Does not conform with EU classification. |
| Skin corrosion/irritation: | | | | Rabbit | OECD 404 (Acute Dermal Irritation/Corrosion) | Irritant, Analogous conclusion |
| Respiratory or skin sensitisation: | | | | Mouse | OECD 429 (Skin Sensitisation - Local Lymph Node Assay) | Sensitising (skin contact), Analogous conclusion |
| Respiratory or skin sensitisation: | | | | Guinea pig | OECD 406 (Skin Sensitisation) | Yes (inhalation), Analogous conclusion |
| Germ cell mutagenicity: | | | | | OECD 471 (Bacterial Reverse Mutation Test) | Negative, Analogous conclusion |
| Carcinogenicity: | | | | | OECD 453 (Combined Chronic Toxicity/Carcinogenicity Studies) | Analogous conclusion, Limited evidence of a carcinogenic effect. |
| Reproductive toxicity: | | | | | OECD 414 (Prenatal Developmental Toxicity Study) | Negative |
| Symptoms: | | | | | | asthmatic symptoms, mucous membrane irritation |
| Specific target organ toxicity - single exposure (STOT-SE), inhalative: | | | | | | Target organ(s): respiratory tract, Irritant |

| Diphenylmethanediisocyanate, isomers and homologues | | | | | | |
|---|----------|--------|---------|------------|--|---|
| Toxicity / effect | Endpoint | Value | Unit | Organism | Test method | Notes |
| Acute toxicity, by oral route: | LD50 | >10000 | mg/kg | Rat | OECD 401 (Acute Oral Toxicity) | |
| Acute toxicity, by dermal route: | LD50 | >9400 | mg/kg | Rabbit | OECD 402 (Acute Dermal Toxicity) | |
| Acute toxicity, by inhalation: | LC50 | 0,49 | mg/l/4h | Rat | OECD 403 (Acute Inhalation Toxicity) | Aerosol, Does not conform with EU classification. |
| Skin corrosion/irritation: | | | | Rabbit | OECD 404 (Acute Dermal Irritation/Corrosion) | Irritant |
| Serious eye damage/irritation: | | | | Rabbit | OECD 405 (Acute Eye Irritation/Corrosion) | Mild irritant |
| Respiratory or skin sensitisation: | | | | Guinea pig | OECD 406 (Skin Sensitisation) | Sensitising (skin contact) |
| Germ cell mutagenicity: | | | | | OECD 474 (Mammalian Erythrocyte Micronucleus Test) | Negative |

| | | | | | | |
|---|-------|-----|-------------------|-----|--|---|
| Carcinogenicity: | | 1 | mg/m ³ | Rat | OECD 453 (Combined Chronic Toxicity/Carcinogenicity Studies) | Positive |
| Reproductive toxicity: | NOAEL | 12 | mg/m ³ | Rat | OECD 414 (Prenatal Developmental Toxicity Study) | Negative, Aerosol |
| Reproductive toxicity (Developmental toxicity): | | 4 | | Rat | OECD 414 (Prenatal Developmental Toxicity Study) | Negative |
| Reproductive toxicity (Effects on fertility): | | | | Rat | OECD 414 (Prenatal Developmental Toxicity Study) | Negative |
| Specific target organ toxicity - single exposure (STOT-SE): | | | | | | Irritation of the respiratory tract |
| Specific target organ toxicity - repeated exposure (STOT-RE): | NOEC | 0,2 | mg/kg | | OECD 453 (Combined Chronic Toxicity/Carcinogenicity Studies) | |
| Aspiration hazard: | | | | | | No |
| Symptoms: | | | | | | fever, coughing, headaches, nausea and vomiting, dizziness, breathing difficulties, laryngeal oedema, oedema of the lungs, chemical pneumonitis (condition similar to pneumonia), abdominal pain, diarrhoea |
| Specific target organ toxicity - single exposure (STOT-SE), inhalative: | | | | | | Target organ(s): respiratory organs, May cause respiratory irritation. |

| 2,2'-methylenebis(phenyl diisocyanate) | | | | | | |
|---|----------|-------|-------------------|------------------------|--|--|
| Toxicity / effect | Endpoint | Value | Unit | Organism | Test method | Notes |
| Acute toxicity, by oral route: | LD50 | >2000 | mg/kg | Rat | Regulation (EC) 440/2008 B.1 (ACUTE ORAL TOXICITY) | Analogous conclusion |
| Acute toxicity, by dermal route: | LD50 | >9400 | mg/kg | Rabbit | OECD 402 (Acute Dermal Toxicity) | |
| Acute toxicity, by inhalation: | LC50 | >2,24 | mg/l/1h | Rat | OECD 403 (Acute Inhalation Toxicity) | Mist |
| Skin corrosion/irritation: | | | | Rabbit | OECD 404 (Acute Dermal Irritation/Corrosion) | Mild irritant |
| Serious eye damage/irritation: | | | | Rabbit | | Irritant |
| Respiratory or skin sensitisation: | | | | Mouse | OECD 429 (Skin Sensitisation - Local Lymph Node Assay) | Yes (skin contact) |
| Respiratory or skin sensitisation: | | | | Guinea pig | | Yes (inhalation), Analogous conclusion |
| Germ cell mutagenicity: | | | | Salmonella typhimurium | OECD 471 (Bacterial Reverse Mutation Test) | Negative, Analogous conclusion |
| Carcinogenicity: | | | | Rat | OECD 453 (Combined Chronic Toxicity/Carcinogenicity Studies) | Limited evidence of a carcinogenic effect., Analogous conclusion |
| Reproductive toxicity: | NOAEL | 4 | mg/m ³ | Rat | OECD 414 (Prenatal Developmental Toxicity Study) | No indications of such an effect. |
| Specific target organ toxicity - single exposure (STOT-SE): | | | | | | May cause respiratory irritation. |
| Aspiration hazard: | | | | | | Not to be expected |
| Symptoms: | | | | | | respiratory distress, coughing, mucous membrane irritation |

| Calcium carbonate | | | | | | |
|-------------------|----------|-------|------|----------|-------------|-------|
| Toxicity / effect | Endpoint | Value | Unit | Organism | Test method | Notes |
| | | | | | | |

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| | | | | | | |
|------------------------------------|------|-------|---------|--------|---|---|
| Acute toxicity, by oral route: | LD50 | >2000 | mg/kg | Rat | OECD 420 (Acute Oral toxicity - Fixed Dose Procedure) | |
| Acute toxicity, by dermal route: | LD50 | >2000 | mg/kg | Rat | OECD 402 (Acute Dermal Toxicity) | |
| Acute toxicity, by inhalation: | LC50 | >3 | mg/l/4h | Rat | OECD 403 (Acute Inhalation Toxicity) | |
| Skin corrosion/irritation: | | | | Rabbit | OECD 404 (Acute Dermal Irritation/Corrosion) | Not irritant |
| Serious eye damage/irritation: | | | | Rabbit | OECD 405 (Acute Eye Irritation/Corrosion) | Not irritant, Mechanical irritation possible. |
| Respiratory or skin sensitisation: | | | | | | No (skin contact) |
| Germ cell mutagenicity: | | | | | in vitro | Negative |
| Carcinogenicity: | | | | | | Negative, administered as Calcium carbonate |
| Reproductive toxicity: | | | | | | Negative, administered as Calcium carbonate |

| Silica, amorphous | | | | | | |
|----------------------------------|----------|--------|---------|----------|--|--------------------------|
| Toxicity / effect | Endpoint | Value | Unit | Organism | Test method | Notes |
| Acute toxicity, by oral route: | LD50 | >5000 | mg/kg | Rat | | |
| Acute toxicity, by dermal route: | LD50 | >5000 | mg/kg | Rabbit | | |
| Acute toxicity, by dermal route: | LD50 | > 2000 | mg/kg | Rat | | References |
| Acute toxicity, by dermal route: | LD50 | >2000 | mg/kg | Rat | OECD 402 (Acute Dermal Toxicity) | |
| Acute toxicity, by inhalation: | LC50 | >0,691 | mg/l/4h | Rat | | |
| Skin corrosion/irritation: | | | | Rabbit | | Not irritant, References |
| Skin corrosion/irritation: | | | | Rabbit | OECD 404 (Acute Dermal Irritation/Corrosion) | Not irritant |
| Serious eye damage/irritation: | | | | Rabbit | | Not irritant, References |
| Serious eye damage/irritation: | | | | Rabbit | OECD 405 (Acute Eye Irritation/Corrosion) | Not irritant |
| Germ cell mutagenicity: | | | | | OECD 471 (Bacterial Reverse Mutation Test) | Negative |
| Germ cell mutagenicity: | | | | | OECD 471 (Bacterial Reverse Mutation Test) | Negative, References |

SECTION 12: Ecological information

Possibly more information on environmental effects, see Section 2.1 (classification).

| KNAPP PM+ KLEBER GLUE COLLA | | | | | | | |
|--------------------------------------|----------|-------|------|----------|-------------|---|--------|
| Toxicity / effect | Endpoint | Value | Unit | Organism | Test method | Notes | |
| 12.1. Toxicity to fish: | | | | | | | n.d.a. |
| 12.1. Toxicity to daphnia: | | | | | | | n.d.a. |
| 12.1. Toxicity to algae: | | | | | | | n.d.a. |
| 12.2. Persistence and degradability: | | | | | | With water at the interface, transforms slowly with formation of CO2 into a firm, insoluble reaction product with a high melting point (polycarbamide). According to experience available to date, polycarbamide is inert and non-degradable. | |
| 12.3. Bioaccumulative potential: | | | | | | | n.d.a. |
| 12.4. Mobility in soil: | | | | | | | n.d.a. |

| | | | | | | | |
|--|--|--|--|--|--|--|--------|
| 12.5. Results of PBT and vPvB assessment | | | | | | | n.d.a. |
| 12.6. Other adverse effects: | | | | | | | n.d.a. |

| Propylene carbonate | | | | | | | |
|--|----------|-----------|-------|-------------------------|--|---------------|---|
| Toxicity / effect | Endpoint | Value | Unit | Organism | Test method | Notes | |
| 12.1. Toxicity to fish: | LC50 | >1000 | mg/l | Cyprinus caprio | 92/69/EC | | |
| 12.1. Toxicity to daphnia: | EC50 | >1000 | mg/l | Daphnia magna | OECD 202 (Daphnia sp. Acute Immobilisation Test) | | |
| 12.1. Toxicity to algae: | EC50 | >900 | mg/l | Desmodesmus subspicatus | OECD 201 (Alga, Growth Inhibition Test) | | |
| 12.2. Persistence and degradability: | | 83,5-87,7 | % | | OECD 301 B (Ready Biodegradability - Co2 Evolution Test) | | Readily biodegradable 29d |
| 12.3. Bioaccumulative potential: | Log Pow | -0,48 | | | | | Bioaccumulation is unlikely (LogPow < 1), calculated value |
| 12.5. Results of PBT and vPvB assessment | | | | | | | No PBT substance, No vPvB substance |
| Toxicity to bacteria: | EC10 | 16h | 25619 | mg/l | Pseudomonas putida | DIN 38412 T.8 | |
| Other information: | AOX | | 0 | % | | | Does not contain any organically bound halogens which can contribute to the AOX value in waste water. |

| 4,4'-methylenebis(phenyl diisocyanate) | | | | | | | |
|--|------------|-------|-------|----------|-------------------------|--|---|
| Toxicity / effect | Endpoint | Value | Unit | Organism | Test method | Notes | |
| 12.1. Toxicity to fish: | LC0 | 96h | >1000 | mg/l | Brachydanio rerio | OECD 203 (Fish, Acute Toxicity Test) | Analogous conclusion |
| 12.1. Toxicity to fish: | LC50 | 96h | >1000 | mg/l | Brachydanio rerio | OECD 203 (Fish, Acute Toxicity Test) | |
| 12.1. Toxicity to daphnia: | EC50 | 24h | >1000 | mg/l | Daphnia magna | OECD 202 (Daphnia sp. Acute Immobilisation Test) | Analogous conclusion |
| 12.1. Toxicity to algae: | EC50 | 72h | 1,5 | mg/l | | OECD 201 (Alga, Growth Inhibition Test) | |
| 12.1. Toxicity to algae: | EC50 | 72h | 1640 | mg/l | Desmodesmus subspicatus | OECD 201 (Alga, Growth Inhibition Test) | Analogous conclusion |
| 12.1. Toxicity to algae: | NOEC/N OEL | 72h | 1640 | mg/l | Desmodesmus subspicatus | OECD 201 (Alga, Growth Inhibition Test) | Analogous conclusion |
| 12.2. Persistence and degradability: | | 28d | 0 | % | | OECD 302 C (Inherent Biodegradability - Modified MITI Test (II)) | With water at the interface, transforms slowly with formation of CO2 into a firm, insoluble reaction product with a high melting point (polycarbamide). According to experience available to date, polycarbamide is inert and non-degradable. |

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| | | | | | | | |
|--|---------|-----|-------|-------|------------------|--|---|
| 12.2. Persistence and degradability: | BOD | 28d | 0 | % | | OECD 302 C (Inherent Biodegradability - Modified MITI Test (II)) | With water at the interface, transforms slowly with formation of CO2 into a firm, insoluble reaction product with a high melting point (polycarbamide), According to experience available to date, polycarbamide is inert and non-degradable. |
| 12.3. Bioaccumulative potential: | BCF | 28d | 200 | | Cyprinus caprio | OECD 305 (Bioconcentration - Flow-Through Fish Test) | A notable biological accumulation potential has to be expected (LogPow > 3). |
| 12.3. Bioaccumulative potential: | Log Pow | | 5,22 | | | | A notable biological accumulation potential has to be expected (LogPow > 3). |
| 12.5. Results of PBT and vPvB assessment | | | | | | | No PBT substance, No vPvB substance |
| Toxicity to bacteria: | EC50 | 3h | >100 | mg/l | activated sludge | OECD 209 (Activated Sludge, Respiration Inhibition Test (Carbon and Ammonium Oxidation)) | Analogous conclusion |
| Toxicity to bacteria: | EC50 | 3h | >100 | mg/l | activated sludge | OECD 209 (Activated Sludge, Respiration Inhibition Test (Carbon and Ammonium Oxidation)) | Analogous conclusion |
| Other information: | | | | | | | Does not contain any organically bound halogens which can contribute to the AOX value in waste water. |
| Toxicity to annelids: | EC50 | 14d | >1000 | mg/kg | Eisenia foetida | OECD 207 (Earthworm, Acute Toxicity Tests) | |

| o-(p-isocyanatobenzyl)phenylisocyanate | | | | | | | |
|--|------------|------|-------|------|-------------------------|--|----------------------|
| Toxicity / effect | Endpoint | Time | Value | Unit | Organism | Test method | Notes |
| 12.1. Toxicity to fish: | LC0 | 96h | >100 | mg/l | Brachydanio rerio | OECD 203 (Fish, Acute Toxicity Test) | Analogous conclusion |
| 12.1. Toxicity to daphnia: | EC50 | 24h | >100 | mg/l | Daphnia magna | OECD 202 (Daphnia sp. Acute Immobilisation Test) | Analogous conclusion |
| 12.1. Toxicity to daphnia: | NOEC/N OEL | 21d | >10 | mg/l | Daphnia magna | OECD 202 (Daphnia sp. Acute Immobilisation Test) | Analogous conclusion |
| 12.1. Toxicity to algae: | ErC50 | 72h | >1640 | mg/l | Scenedesmus subspicatus | OECD 201 (Alga, Growth Inhibition Test) | Analogous conclusion |

| | | | | | | | |
|--|------------|-----|-------|------|----------------------|--|--|
| 12.2. Persistence and degradability: | | 28d | 0 | % | | OECD 302 C (Inherent Biodegradability - Modified MITI Test (II)) | With water at the interface, transforms slowly with formation of CO2 into a firm, insoluble reaction product with a high melting point (polycarbamide), Analogous conclusion |
| 12.3. Bioaccumulative potential: | BCF | 28d | 200 | | Cyprinus caprio | OECD 305 (Bioconcentration - Flow-Through Fish Test) | Not to be expected. Analogous conclusion |
| 12.5. Results of PBT and vPvB assessment | | | | | | | No PBT substance, No vPvB substance |
| Toxicity to bacteria: | EC50 | 3h | >100 | mg/l | activated sludge | OECD 209 (Activated Sludge, Respiration Inhibition Test (Carbon and Ammonium Oxidation)) | Analogous conclusion |
| Other organisms: | NOEC/N OEL | 14d | >1000 | | Lumbricus terrestris | OECD 207 (Earthworm, Acute Toxicity Tests) | Analogous conclusion |

| Diphenylmethanediisocyanate, isomers and homologues | | | | | | | |
|---|------------|------|-------|-------|-------------------------|--|---|
| Toxicity / effect | Endpoint | Time | Value | Unit | Organism | Test method | Notes |
| 12.1. Toxicity to fish: | LC50 | 96h | >100 | mg/l | Brachydanio rerio | OECD 203 (Fish, Acute Toxicity Test) | |
| 12.1. Toxicity to daphnia: | EC50 | 24h | >100 | mg/l | Daphnia magna | OECD 202 (Daphnia sp. Acute Immobilisation Test) | |
| 12.1. Toxicity to daphnia: | NOEC/N OEL | 21d | >10 | mg/l | Daphnia magna | OECD 211 (Daphnia magna Reproduction Test) | |
| 12.1. Toxicity to algae: | EC50 | 72h | >1640 | mg/l | Scenedesmus subspicatus | OECD 201 (Alga, Growth Inhibition Test) | |
| 12.2. Persistence and degradability: | | 28d | 0 | % | | OECD 301 C (Ready Biodegradability - Modified MITI Test (I)) | Not biodegradable |
| 12.3. Bioaccumulative potential: | BCF | 42d | <14 | | Cyprinus caprio | OECD 305 (Bioconcentration - Flow-Through Fish Test) | A notable biological accumulation potential is not to be expected (LogPow 1-3). |
| 12.5. Results of PBT and vPvB assessment | | | | | | | No PBT substance |
| Toxicity to bacteria: | EC50 | 3h | >100 | mg/l | activated sludge | OECD 209 (Activated Sludge, Respiration Inhibition Test (Carbon and Ammonium Oxidation)) | |
| Other organisms: | NOEC/N OEL | 14d | >1000 | mg/kg | Eisenia foetida | OECD 207 (Earthworm, Acute Toxicity Tests) | |
| Other information: | | | | | | | Does not contain any organically bound halogens which can contribute to the AOX value in waste water. |
| Other information: | BOD | 28d | <10 | % | | OECD 302 C (Inherent Biodegradability - Modified MITI Test (II)) | |

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| 2,2'-methylenebis(4-chlorophenyl) diisocyanate | | | | | | | |
|--|-----------|------|-------|-------|-------------------------|--|--|
| Toxicity / effect | Endpoint | Time | Value | Unit | Organism | Test method | Notes |
| 12.1. Toxicity to fish: | LC50 | 96h | >1000 | mg/l | Brachydanio rerio | OECD 203 (Fish, Acute Toxicity Test) | Analogous conclusion |
| 12.1. Toxicity to daphnia: | EC50 | 24h | >1000 | mg/l | Daphnia magna | OECD 202 (Daphnia sp. Acute Immobilisation Test) | Analogous conclusion |
| 12.1. Toxicity to algae: | EC50 | 72h | >1640 | mg/l | Scenedesmus subspicatus | OECD 201 (Alga, Growth Inhibition Test) | Analogous conclusion |
| 12.2. Persistence and degradability: | | 28d | 0 | % | | OECD 302 C (Inherent Biodegradability - Modified MITI Test (II)) | With water at the interface, transforms slowly with formation of CO ₂ into a firm, insoluble reaction product with a high melting point (polycarbamide)., According to experience available to date, polycarbamide is inert and non-degradable. |
| 12.3. Bioaccumulative potential: | BCF | 28d | 200 | | Cyprinus caprio | OECD 305 (Bioconcentration - Flow-Through Fish Test) | A notable biological accumulation potential has to be expected (LogPow > 3). |
| 12.5. Results of PBT and vPvB assessment | | | | | | | No PBT substance, No vPvB substance |
| Toxicity to bacteria: | EC50 | 3h | >100 | | activated sludge | OECD 209 (Activated Sludge, Respiration Inhibition Test (Carbon and Ammonium Oxidation)) | Analogous conclusion |
| Toxicity to annelids: | NOEC/NOEL | 14d | >1000 | mg/kg | Eisenia foetida | OECD 207 (Earthworm, Acute Toxicity Tests) | Analogous conclusion |

| Calcium carbonate | | | | | | | |
|----------------------------|----------|------|-------|------|-------------------------|--|----------|
| Toxicity / effect | Endpoint | Time | Value | Unit | Organism | Test method | Notes |
| 12.1. Toxicity to fish: | LC50 | 96h | >100 | mg/l | Oncorhynchus mykiss | OECD 203 (Fish, Acute Toxicity Test) | |
| 12.1. Toxicity to daphnia: | EC50 | 48h | >100 | mg/l | Daphnia magna | OECD 202 (Daphnia sp. Acute Immobilisation Test) | |
| 12.1. Toxicity to algae: | EC50 | 72h | >14 | mg/l | Desmodesmus subspicatus | OECD 201 (Alga, Growth Inhibition Test) | |
| Toxicity to bacteria: | EC50 | 3h | >1000 | mg/l | activated sludge | OECD 209 (Activated Sludge, Respiration Inhibition Test (Carbon and Ammonium Oxidation)) | |
| Toxicity to annelids: | | | | | Eisenia foetida | OECD 207 (Earthworm, Acute Toxicity Tests) | Negative |
| Water solubility: | | | 0,014 | g/l | | | |

| Silica, amorphous | | | | | | | |
|-------------------|----------|------|-------|------|----------|-------------|-------|
| Toxicity / effect | Endpoint | Time | Value | Unit | Organism | Test method | Notes |
| | | | | | | | |

| | | | | | | | |
|--------------------------------------|------|-----|-------|------|-------------------|--------------------------------------|-------------------|
| 12.1. Toxicity to fish: | LC50 | 96h | >1000 | mg/l | Brachydanio rerio | OECD 203 (Fish, Acute Toxicity Test) | |
| 12.2. Persistence and degradability: | | | | | | | Not biodegradable |

SECTION 13: Disposal considerations

13.1 Waste treatment methods
For the substance / mixture / residual amounts
 EC disposal code no.:
 The waste codes are recommendations based on the scheduled use of this product. Owing to the user's specific conditions for use and disposal, other waste codes may be allocated under certain circumstances. (2014/955/EU)
 08 04 09 waste adhesives and sealants containing organic solvents or other hazardous substances
 08 05 01 waste isocyanates
 Recommendation:
 Sewage disposal shall be discouraged.
 Pay attention to local and national official regulations.
 E.g. suitable incineration plant.
 Hardened product:
 E.g. dispose at suitable refuse site.
For contaminated packing material
 Pay attention to local and national official regulations.
 Empty container completely.
 Uncontaminated packaging can be recycled.
 Dispose of packaging that cannot be cleaned in the same manner as the substance.
 15 01 10 packaging containing residues of or contaminated by hazardous substances

SECTION 14: Transport information

General statements
 14.1. UN number: n.a.
Transport by road/by rail (ADR/RID)
 14.2. UN proper shipping name:
 14.3. Transport hazard class(es): n.a.
 14.4. Packing group: n.a.
 Classification code: n.a.
 LQ: n.a.
 14.5. Environmental hazards: Not applicable
 Tunnel restriction code:
Transport by sea (IMDG-code)
 14.2. UN proper shipping name:
 14.3. Transport hazard class(es): n.a.
 14.4. Packing group: n.a.
 Marine Pollutant: n.a.
 14.5. Environmental hazards: Not applicable
Transport by air (IATA)
 14.2. UN proper shipping name:
 14.3. Transport hazard class(es): n.a.
 14.4. Packing group: n.a.
 14.5. Environmental hazards: Not applicable
14.6. Special precautions for user
 Unless specified otherwise, general measures for safe transport must be followed.
14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code
 Non-dangerous material according to Transport Regulations.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
 Observe restrictions:
 Regulation (EC) No 1907/2006, Annex XVII
 4,4'-methylenebis(4-chlorophenyl) diisocyanate
 o-(p-isocyanatobenzyl)phenylisocyanate
 Diphenylmethanediisocyanate, isomers and homologues
 2,2'-methylenebis(4-chlorophenyl) diisocyanate
 Comply with trade association/occupational health regulations.
 Directive 2010/75/EU (VOC): 0 g/l
 Observe youth employment law (German regulation).
 Observe law on protection of expectant mothers (German regulation).

15.2 Chemical safety assessment
 A chemical safety assessment is not provided for mixtures.

SECTION 16: Other information

Revised sections: 2,16
 These details refer to the product as it is delivered.
 Employee instruction/training in handling hazardous materials is required.

Classification and processes used to derive the classification of the mixture in accordance with the ordinance (EG) 1272/2008 (CLP):

| Classification in accordance with regulation (EC) No. 1272/2008 (CLP) | Evaluation method used |
|---|--|
| Eye Irrit. 2, H319 | Classification according to calculation procedure. |
| STOT SE 3, H335 | Classification according to calculation procedure. |
| Skin Irrit. 2, H315 | Classification according to calculation procedure. |
| Resp. Sens. 1, H334 | Classification according to calculation procedure. |
| Skin Sens. 1, H317 | Classification according to calculation procedure. |
| STOT RE 2, H373 | Classification according to calculation procedure. |
| Carc. 2, H351 | Classification according to calculation procedure. |

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 07.03.2017 / 0007
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 KNAPP PM+ KLEBER GLUE COLLA

The following phrases represent the posted Hazard Class and Risk Category Code (GHS/CLP) of the product and the constituents (specified in Section 2 and 3).
 H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.
 H332 Harmful if inhaled.
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 H335 May cause respiratory irritation.
 H351 Suspected of causing cancer.
 H373 May cause damage to organs through prolonged or repeated exposure.

Eye Irrit. — Eye irritation
 STOT SE — Specific target organ toxicity - single exposure - respiratory tract irritation
 Skin Irrit. — Skin irritation
 Resp. Sens. — Respiratory sensitization
 Skin Sens. — Skin sensitization
 STOT RE — Specific target organ toxicity - repeated exposure
 Carc. — Carcinogenicity
 Acute Tox. — Acute toxicity - inhalation

Any abbreviations and acronyms used in this document:

AC Article Categories
 acc., acc. to according, according to
 ACGIH American Conference of Governmental Industrial Hygienists
 ADR Accord européen relatif au transport international des marchandises Dangereuses par Route (= European Agreement concerning the International Carriage of Dangerous Goods by Road)
 AOEL Acceptable Operator Exposure Level
 AOX Adsorbable organic halogen compounds
 approx. approximately
 Art., Art. no. Article number
 ATE Acute Toxicity Estimate according to Regulation (EC) 1272/2008 (CLP)
 BAM Bundesanstalt für Materialforschung und -prüfung (Federal Institute for Materials Research and Testing, Germany)
 BAUA Bundesanstalt für Arbeitsschutz und Arbeitsmedizin (= Federal Institute for Occupational Health and Safety, Germany)
 BCF Bioconcentration factor
 BGV Berufsgenossenschaftliche Vorschrift (= Accident Prevention Regulation)
 BHT Butylhydroxytoluol (= 2,6-Di-*t*-butyl-4-methyl-phenol)
 BMGV Biological monitoring guidance value (EH40, UK)
 BOD Biochemical oxygen demand
 BSEF Bromine Science and Environmental Forum
 bw body weight
 CAS Chemical Abstracts Service
 CEC Coordinating European Council for the Development of Performance Tests for Fuels, Lubricants and Other Fluids
 CESIO Comité Européen des Agents de Surface et de leurs Intermédiaires Organiques
 CIPAC Collaborative International Pesticides Analytical Council
 CLP Classification, Labelling and Packaging (REGULATION (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures)
 CMR carcinogenic, mutagenic, reproductive toxic
 COD Chemical oxygen demand
 CTFA Cosmetic, Toiletry, and Fragrance Association
 DMEL Derived Minimum Effect Level
 DNEL Derived No Effect Level
 DOC Dissolved organic carbon
 DT50 Dwell Time - 50% reduction of start concentration
 DVS Deutscher Verband für Schweißen und verwandte Verfahren e.V. (= German Association for Welding and Allied Processes)
 dw dry weight
 e.g. for example (abbreviation of Latin 'exempli gratia'), for instance
 EC European Community
 ECHA European Chemicals Agency
 EEA European Economic Area
 EEC European Economic Community
 EINECS European Inventory of Existing Commercial Chemical Substances
 ELINCS European List of Notified Chemical Substances
 EN European Norms
 EPA United States Environmental Protection Agency (United States of America)
 ERC Environmental Release Categories
 ES Exposure scenario
 etc. et cetera
 EU European Union
 EWC European Waste Catalogue
 Fax. Fax number
 gen. general
 GHS Globally Harmonized System of Classification and Labelling of Chemicals
 GWP Global warming potential
 HET-CAM Hen's Egg Test - Chorionallantoic Membrane
 HGWP Halocarbon Global Warming Potential
 IARC International Agency for Research on Cancer
 IATA International Air Transport Association
 IBC Intermediate Bulk Container
 IBC (Code) International Bulk Chemical (Code)
 IC Inhibitory concentration
 IMDG-code International Maritime Code for Dangerous Goods
 incl. including, inclusive
 IUCLID International Uniform Chemical Information Database
 LC lethal concentration
 LC50 lethal concentration 50 percent kill
 LCLo lowest published lethal concentration
 LD Lethal Dose of a chemical
 LD50 Lethal Dose, 50% kill
 LDLo Lethal Dose Low
 LOAEL Lowest Observed Adverse Effect Level
 LOEC Lowest Observed Effect Concentration
 LOEL Lowest Observed Effect Level
 LQ Limited Quantities
 MARPOL International Convention for the Prevention of Marine Pollution from Ships
 n.a. not applicable
 n.av. not available
 n.c. not checked
 n.d.a. no data available
 NIOSH National Institute of Occupational Safety and Health (United States of America)
 NOAEC No Observed Adverse Effective Concentration
 NOAEL No Observed Adverse Effect Level
 NOEC No Observed Effect Concentration

NOEL No Observed Effect Level
 ODP Ozone Depletion Potential
 OECD Organisation for Economic Co-operation and Development
 org. organic
 PAH polycyclic aromatic hydrocarbon
 PBT persistent, bioaccumulative and toxic
 PC Chemical product category
 PE Polyethylene
 PNEC Predicted No Effect Concentration
 POCP Photochemical ozone creation potential
 ppm parts per million
 PROC Process category
 PTFE Polytetrafluorethylene
 REACH Registration, Evaluation, Authorisation and Restriction of Chemicals (REGULATION (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals)
 REACH-IT List-No. 9xx-xxx-x No. is automatically assigned, e.g. to pre-registrations without a CAS No. or other numerical identifier. List Numbers do not have any legal significance, rather they are purely technical identifiers for processing a submission via REACH-IT.
 RID Règlement concernant le transport International ferroviaire de marchandises Dangereuses (= Regulation concerning the International Carriage of Dangerous Goods by Rail)
 SADT Self-Accelerating Decomposition Temperature
 SAR Structure Activity Relationship
 SU Sector of use
 SVHC Substances of Very High Concern
 Tel. Telephone
 ThOD Theoretical oxygen demand
 TOC Total organic carbon
 TRGS Technische Regeln für Gefahrstoffe (=Technical Regulations for Hazardous Substances)
 UN RTDG United Nations Recommendations on the Transport of Dangerous Goods
 VbF Verordnung über brennbare Flüssigkeiten (= Regulation for flammable liquids (Austria))
 VOC Volatile organic compounds
 vPvB very persistent and very bioaccumulative
 WEL-TWA, WEL-STEL WEL-TWA = Workplace Exposure Limit - Long-term exposure limit (8-hour TWA (= time weighted average) reference period), WEL-STEL = Workplace Exposure Limit - Short-term exposure limit (15-minute reference period) (EH40, UK).
 WHO World Health Organization
 wwt wet weight

The statements made here should describe the product with regard to the necessary safety precautions - they are not meant to guarantee definite characteristics - but they are based on our present up-to-date knowledge. No responsibility.

These statements were made by:
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