1/2017

Connecting systems

for modern timber construction engineering







Welcome to the World of KNAPP®!

As a producer of patented connecting systems we develop and produce high-quality products which are distributed worldwide. Not only will our connecting systems convince – but also inspire you with the wide range of applications. The comprehensive service offers you the possibility to find the best, the most efficient and innovative solution for the realisation of your products. On the following pages you will find our connector systems for modern timber engineering.

Friedrich Knapp Company founder

Our Service

The KNAPP®-Team provides competent advice and excellent service for your projects.

In Germany and Austria we offer full-coverage service by representatives on-site. You will find the right contact person easily and quickly. www.knapp-connectors.com/contacts

You can reach our internal consultants in Germany and Austria, Monday – Tuesday 8 a.m. to 4.30 p.m. and on Friday 8 a.m. to 12 p.m.

Vou can reach us on phone +43 (0)7474 / 799 to and E-Mail: info@knapp-connectors.com www.knapp-connectors.com/contacts

Our Planner Service



KNAPP* Sates Q	Warrskoch (T) Mein Koetts
verbinder.com	
STARTSEITE PRODUKTE - ARTUELL - SERVICE - DOWNLOADS - UNTERNEHMEN - KO	NTAKT - DE FR
Installe > Service > Planersenke	
Planerservice	Kontakt
Berechnungsservice für Architekten, Planer und Statiker	AT 561 +43 (02474 / 799 10 DE Tel: +49 (08106 / 925396-0
	isleptrapp-verbindexcem
te enge Kooperation natierend der Planungsphase gewand eine etbuente keationung there Projekte. Nutzen sie den igens für Sie eingerichteten Beratungssenrice. Das breite Sortiment der geprüften KNAPP ¹ -Verbänder bietet Ihnen	0
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And the second	Online Store
	Sectore Secure Podulte 2th / 2
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iontaktieren Sie uns bei Neren nächsten Projekt, unsere Ingenieure erstellen im Rohmen der Projektiearbeitung eine	Downloads
oronnensonierung mit der Emplehung nat die passenden vielbinder.	Broschüren, Datenblütter, Inderliche
	Ontwisigen and

- You can visit our online-shop 24 hours a day. Here you will receive comprehensive information about products and service. After one-time registration you will be able to use the download area.
- We offer comprehensive planning and structural-engineering calculations for architects, planners and structural engineers. Contact us for your next project! We'd like to offer you statics predimensioning, recommending the right connector from KNAPP[®]. Benefit from our know-how, many years of experience and rely on our engineers consulting.

www.knapp-connectors.com/service/planerservice

KNAPP® online-store | Order around the clock





You want to be flexible and order at any time? No problem! In our online-store you can easily find the most fitting connecting system for any purpose and send your order by one mouse click. After a quick registration, you can immediately start buying online.

www.knapp-connectors.com/products

KNAPP[®] offers the right connection for the areas of:

I Timber construction I Post-beam wood-glass-facade I Prefab walls I Timber construction engineering I Door- and window construction I Furniture and interior design I Glued glass elements for timber and metal construction





MEGANT[®] The heavy-duty connector for timber construction engineering up to 500 kN

System advantages:

- Load range standard sizes up to 428 kN, customized solutions up to 500 kN
- I Minimum timber width ≤ 100 mm 190 mm
- Connection options on wood, steel or concrete
- I ETA-assessment for solid and glued laminated timber of soft- and hardwood
- Additional wood materials like LVL, CLT, Parallam (PSL), Intrallam (LSL)
- I MEGANT[®] ETA-assessment with stainless steel screws and threated rods
- I Unique mounting possible from all directions without tilting
- Loadable in all directions
- Fire protection three sided concealed jointless installation
- Short crane times by a high degree of prefabrication only 2 cm hooking way
- I Dismountable installed to connect and rebuild



Installation example with MEGANT[®]: No reduction of the main beam.



궘 More information:

www.knapp-connectors.com/products

MEGANT®

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Application examples and connection details





Concealed mounting on three sides by milling the secondary beam and visible mounting on main beam.





Connection finished: The secondary beams are placed in the clamping jaws.



With only 2 cm hooking way, a mounting in cutouts of concrete walls can be done.



MEGANT[®] oblique connection.







MEGANT® screws

CS-screws with cut point (MEGANT [®] is supplied with the appropriate CS-screws)							
ArtNo. Z581	CS-screw 8x160 with patented half-peak	0					
Application:	For the positioning and slanted screwing as well as mounting of the clampir	ng jaw d	of MEGANT [®] .				

MEGANT®

Overview, static values

MEGANT[®] 60 - Static values with screws 8x160 in timber quality GL24h

Connector	Min. secondary		Characteristi	c values [kN]	
Connector	beam height [mm]		max F _{2,Rk}	max F _{3,Rk}	max F _{45,Rk}
310x60x40	100x440		95,0	31,2	33,6
430x60x40	100x520	38,2	149,4	40,8	40,6
550x60x40	100x640		197,5	50,4	44,3

MEGANT[®] 100 - Static values with screws 8x160 in timber quality GL24h

Connector	Min. secondary		Characteristi	c values [kN]	
Connector	beam height [mm]	max F _{1,Rk}	max F _{2,Rk}	max F _{3,Rk}	max F _{45,Rk}
310x100x40	140x440		122,2	50,4	43,2
430x100x40	140x520	59,4	203,7	64,8	68,6
550x100x40	140x640		261,3	79,2	74,9

MEGANT[®] 150 - Static values with screws 8x160 in timber quality GL24h

Min. secondary		Characteristic values [kN]					
Connector	beam height [mm]	max F _{1,Rk}	max F _{2,Rk}	max F _{3,Rk}	max F _{45,Rk}		
310x150x50	190x410		158,0	67,2	57,6		
430x150x50	190x520	90.5	263,4	86,4	74,8		
550x150x50	190x640	60,5	368,8	105,6	81,6		
730x150x50	190x830		492,4	105,6	81,6		
	Custom solutior	ns of MEGANT® Speci	al sizes on request (Ex	amples on the list)			
790x150x50	190x890						
850x150x50	190x950	90 F	402.4	105.6	5 2 2		
970x150x50	190x1170	د,00	492,4	05,0	02,7		
1090x150x50	190x1190						

F_{1,Rk} F_{2,Rk} F_{3,Rk} Characteristic values for traction

Characteristic values in direction of insertion (table values for torsional fixed header)

Characteristic values against the direction of insertion

Characteristic values perpendicular to the direction of insertion F_{45.Rk}

Additional connection loads for other wood materials are discribted in the ETA assessment 15/0667 or MEGANT® statics folder. The evaluated design loads are discribted in the MEGANT® statics folder.



MEGANT®

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Assembly procedure



13:16 | After aligning the secondary beam, MEGANT[®] is hooked.



13:21 For threading and dropping, MEGANT[®] requires only 2 cm.



13:23 | Insert the threaded rods and drill them into the caps.



13:24 | Tighten the nuts.



13:25 Connection finished.

MEGANT®

Fire protection

- I is an invisible connection required or particular requirements for fire protection, the system can be easily processed on 3 sides covered.
- I Jointless connection no additional covers or fire protection ribbons required.
- According to EN 1995-1-2 28 mm wood covering are required for 30 minutes fire resistance. Even a higher fire resistance (i.e. R60) is possible.



MEGANT®

Custom solutions for forces up to 500 kN

- I Comprehensive advice from your personal contact and our technical department
- I Professional support for project-related detailed preparation and static predimensioning
- Create an optional project-based verifiable static

MEGANT[®] for 420 kN Example: Warehouse biomass CHP Großarl (A)



Oblique connections Example: Restaurant Schnepfenried (FR)





RICON® S The connector for main and secondary beam up to 100 kN*

System advantages:

- Connector for timber frame, wood frame buildings and halls
- I Timber width from 100 mm upwards
- Universally applicable to timber, steel or concrete
- Simple screwing without predrilling
- Easy hooking by large V-shaping only 3,5 cm hooking way
- I Three- and four-sided concealed connection
- High fire resistence through three- and four-sided concealed mounting
- Adjustable collar bolt up to 5mm length tolerance at full load capacity
- Optional securing against the insertion direction with clip lock
- ETA additionally with hardwood material





Germany

The V-shape moulding provides perfect catch of the collar bolt. The strong tension and the short slide-in alleviates the connecting and guarantees joint sealing.

RICON[®] S is made of premium quality steel, hot-dip galvanized and produced in Germany.

KNAPP® CS-screws with cut point for extra fast starts and screwing. The reinforced shaft provides force-fit connection.

The RICON[®]S clip lock, made from stainless spring steel, locks the connection against slide-in direction and can optionally be used for stress against slide-in direction or wind suction.

There are different versions of the collar bolt available for RICON[®] S which offers four different connection options.



140x60x25

RICON[®] S60 VS 200x60x25



RICON[®] S80 VS 200x80x25 RICON® S80 VS 290x80x25

More information: www.knapp-connectors.com/products

Application examples and connection details

Ridged roof with purlins and latch connections



Header

tzw < 26 _

Cross-laminated timber wall

F₂

Application prefabricated houses

F2









Characteristic values for dimensioning can be taken from the ETA Static Folder.

RICON[®] S 140/60 - Collar bolts and screwing







Connector	Collar	Screv	wing	Charact. values
Connector	bolt	Joint	Header	[GL24h] F _{2,Rk} [kN]
140/60	VS	10 x CS 8x160	10 x CS 8x80	43,2
140/60	VK D12	8 x CS 8x160	8 x CS 8x80	37,9
Available on r	equest:			
140/60	EK M12	7 x CS 8x160	7 x CS 8x80	36,0
	Cl	ip lock: $F_{3,0} = 18$,	.0 kN	

Minimum timber cross section: 100 x 160 mm

RICON[®] S 200/60 - Collar bolts and screwing Art.-No. VS: K127 / VK: K132 / EK: K148 Header Joint [GL24h] F_{2,Rk} [kN] 200/60 VS 16 x CS 8x160 16 x CS 8x80 67,5 200/60 **VK** D12 9 x CS 8x160 9 x CS 8x80 49,0 Available on request: 200/60 **EK** M12 8 x CS 8x160 8 x CS 8x80 44,7 Clip lock: $F_{3,Rk} = 18,0 \text{ kN}$ Minimum timber cross section: 100 x 220 mm ₅_A-A $Minimum\ screwing:\ n=8$

RICON® S80

Characteristic values for dimensioning can be taken from the ETA Static Folder.

RICON® 5 200/80 - Collar bolts and screwing									
ArtNo. VS: K128 / VK: K138 / EK: K153					Collar	Screwing		Charact.	
Header	Joint		12		Connector	bolt	Joint	Header	[GL24h] F _{2,Rk} [kN]
ě U ě	000	° U I° ₹			200/80	VS	16 x CS 10x200	16 x CS 10x100	95,5
0 0 0	• •				200/80	VK D16	9 x CS 10x200	9 x CS 10x100	69,9
	C 00	8 Ava	Available on r	equest:					
0 0	0 0			200/80	EK M16	8 x CS 10x200	8 x CS 10x100	63,0	
õ () Õ	õ nõ				Clip lock: F _{3.Rk} = 18,0 kN				
Minimum screwing	g: n = 8		5 - A	ı-A	Minimum tim	ber cross se	ection: 120 x 230	mm	
RICON® S 290/80 - Collar bolts and screwing									

ArtNo. VS	: K129 / VK:	K141 / EK: K156					Scre	wing	Charact.
Header	Joint	A	12		Connector	Collar bolt	Joint	Header	values [GL24h] F _{2,Rk} [kN]
å lå	6 6	ôl Jô,	F [290/80	VS	20 x CS 10x200	20 x CS 10x100	116,7
0 0 0		° ° °			290/80	VK D16	9 x CS 10x200	9 x CS 10x100	70,5
	6 6	° ° °	2		Available on r	equest:			
0 0 0	• • •	$\circ \circ \circ$	2	Construction of the American State	290/80	EK M16	8 x CS 10x200	8 x CS 10x100	63,0
0 0 0	• • •		290			CI	ip lock: $F_{3,Rk} = 18$,0 kN	
					Minimum tim	ber cross se	ection: 120 x 320	mm	
0 0 0									

A

_ 30

5

A-A

Minimum screwing : n = 8

Pre-dimension

Minimum timber cross section for joint for RICON[®] S connection in reference to uniformly distributed load q_k and span L for glued laminated timber and GL 24 h according DIN 1052 (release 2008) and Eurocode 5

Roofs, rafters, rafter latches

(service classes 1-2, load-duration class: short-term) Dead-load gk (40%) e. g. self-weight and alternating load qk (60%) e. g. wind, snow, live-load

	Uniformly distributed load q _k						
	q _k = 3,00 kN/m	q _k = 4,00 kN/m	q _k = 5,00 kN/m	q _k = 6,00 kN/m	q _k = 7,00 kN/m	q _k = 8,00 kN/m	
Span L	Cross timber section w/l [cm/cm]	Cross timber section w/l [cm/cm]	Cross timber section w/l [cm/cm]	Cross timber section w/l [cm/cm]	Cross timber section w/l [cm/cm]	Cross timber section w/l [cm/cm]	
	RICON [®] S	RICON® S	RICON [®] S	RICON [®] S	RICON [®] S	RICON [®] S	
4,00 m	10/20 140/60	10/22 140/60	10/24 200/60	10/26 200/80	12/26 200/80	12/28 200/80	
5,00 m	10/26 200/60	12/26 200/60	12/28 200/60	12/30 200/80	12/32 200/80	12/34 200/80	
6,00 m	12/28 200/60	12/32 200/80	12/34 200/80	12/36 200/80	12/38 290/80	12/40 290/80	
7,00 m	12/34 200/80	12/36 290/80	12/40 290/80	12/42 290/80	12/44 290/80		
8,00 m	12/38 290/80	12/42 290/80	12/46 290/80	12/48 290/80			

Residential building, ceilings

(service classes 1-2, load-duration class: medium-term) Dead-load g_k (40%) e. g. self-weight and alternating load q_k (60%) e. g. wind, snow, live-load

			Uniformly dist	ributed load q _k		
	q _k = 3,00 kN/m	q _k = 4,00 kN/m	q _k = 5,00 kN/m	q _k = 6,00 kN/m	q _k = 7,00 kN/m	q _k = 8,00 kN/m
Span L	Cross timber section w/l [cm/cm]					
	RICON [®] S	RICON® S				
4.00 m	10/20	10/22	10/26	12/26	12/28	12/28
4,00 m	140/60	140/60	200/60	200/80	200/80	200/80
5 00 m	10/26	12/26	12/28	12/32	12/34	12/36
5,00 m	200/60	200/60	200/60	200/80	200/80	200/80
6 00 m	12/28	12/32	12/34	12/38	12/40	12/42
6,00 m	200/60	200/80	200/80	200/80	290/80	290/80
7.00	12/34	12/36	12/40	12/44		
7,00 m	200/80	290/80	R290/80	290/80		
8 00 m	12/38	12/42	12/46	12/50		
8,00 m	200/00	200/00	200/00	200/00		

Storage building, ceilings

(service classes 1-2, load-duration class: long-term) Dead-load gk (40%) e. g. self-weight and alternating load qk (60%) e. g. wind, snow, live-load

			Uniformly dist	ributed load q _k		
	q _k = 3,00 kN/m	q _k = 4,00 kN/m	q _k = 5,00 kN/m	q _k = 6,00 kN/m	q _k = 7,00 kN/m	q _k = 8,00 kN/m
Span L	Cross timber section w/l [cm/cm]					
	RICON [®] S	RICON® S	RICON [®] S	RICON[®] S	RICON® S	RICON [®] S
4,00 m	10/22 140/60	10/24 140/60	10/26 200/60	12/26 200/80	12/28 200/80	12/30 200/80
5,00 m	10/26 200/60	12/28 200/60	12/30 200/60	12/34 200/80	12/36 290/80	12/38 290/80
6,00 m	12/28 200/60	12/32 200/80	12/36 200/80	12/40 290/80	12/42 290/80	
7,00 m	12/34 200/80	12/38 290/80	12/42 290/80	12/46 290/80		
8,00 m	12/38 290/80	12/44 290/80	12/48 290/80		-	



The table values are only to be applied for loading in direction of insertion. The minimum cross section of the secondary beam is calculated for timber C24 (S10). For the connection force of GIGANT, the live load over the bearing was set to 1,0 kN (man load upon the bearing). Detailed information for static calculation are indicated in the ETA Static Folder. Find more information at www.knapp-verbinder.com/download

RICON® S screws

CS-screws RICON [®] S60 with cut point (RICON [®] S will supplied with the appropriate CS-screws)								
ArtNo. Z580	CS-screw 8x80 with patented half-peak	£						
ArtNo. Z581	CS-screw 8x160 with patented half-peak	2 Managana and and and and and and and and and						
Application:	To screw in longitude (8x80) or end grain (8x160).							
CS-screws RI	CON [®] S80 with cut point (RICON [®] S will supplied v	with the appropriate CS-screws)						
ArtNo. Z58	CS-screw 10x100 with patented half-peak							
ArtNo. Z583	CS-screw 10x200 with patented half-peak							
Application:	For screwing RICON [®] S into main (post) or secondary bea	m (latch)						

RICON® S Accessories

Routing-jig RICON [®] S S60/S80					
ArtN	Io. K510	Routing-jig MULTI F60 (plywood) for all RICON® S60 sizes			
ArtN	lo. K511	Routing-jig MULTI F80 (plywood) for all RICON® S60 sizes			
		Advice: The routing-jig MULTI F is suitable for a $\emptyset = 30$ mm guide bush (for plunge router) and a $\emptyset = 15$ mm TCT router cutter.			
Appli	cation:	For milling in concealed mounting.			

TCT-router c	er cutter				
ArtNo. Zo68	TCT router cutter \emptyset = 15, Length =40 mm and \emptyset = 12 mm Schaft				
Application:	To recess the rebate for RICON [®] S.				
Pan head screws RICON® S80					
ArtNo. Z521	PH-screw 10x80				
ArtNo. Z522	PH-screw 10x120				
Application:	For screwing the interlayer on slanted screw connections.	A			

Full threaded CS-screws with cut-point



Application: Full threaded countersunk screws for lateral compression reinforcements of header and/or joint.



Application: The clip lock locks the connection against slide-in direction and is used for stress against slide-in direction or wind suction.

RICON® S collar bolt



RICON® S

Fire resistance

- I ls an invisible connection required or particular requirements for fire protection, the system can be easily processed on threeor four-sides covered.
- I Jointless connection no additional covers or fire protection ribbons required.
- According to EN 1995-1-2 28 mm wood covering are required for 30 minutes fire resistance. Even a higher fire resistance (i.e. R60) is possible.



Installation

Routing machine with KNAPP[®] routing-jig.

I Installation with CNC joinery machine possible – all data for the standard CNC joinery machine programs are included.



CNC joinery machine



1) Routing with routing-jig and routing machine.

Routing dimensions for RICON® S60 / S80				
Width	Length	Depth (VK, EK, VS)		
60 mm / 80 mm	var.	25 mm		

Installation RICON® S VS



2) Position the screws



3) Screw on



4) Screw on counter part

Installation RICON[®] S VK



2) Position the screws



3) Screw on



4) Screw on counter part

Absbcad

Fot construction manuals and .DXF drawings for RICON® S-System, please visit: www.knapp-connectors.com/downloads

Recommended software partners for machine processing: California





RICON[®], RICON[®] S, MEGANT[®]

Selected reference project







Object: renovation of a restaurant in Schnepfenried/France; SMA Syndicat mixte d'aménagement des stations de montagne de la vallée de Munster, F-68140 Munster; Architect: Ateliers d-Form, F-68230 Soultzbach Les Bains, www.atelier-d-form.com; Statics: Optime Ingénierie, 68230 Soultzbach Les Bains, contact@ optime-be.com, Construction Companie: Dattler, 20 rue des Prés, 68640 Feldbach, www.dattler.fr



Object: Eurospar Attnang-Puchheim; Architect: Dworschak+Mühlbachler Architekten ZT GmbH; Planner: Dworschak+Mühlbachler Architekten ZT GmbH; Statics: Ingenieurbüro Meinhart und Partner Ziviltechniker GmbH;

Timber Construction: Schmid Baugruppe Holding AG www.schmid-baugruppe.at Prefab: Buchacher Holzleimbau GmbH; Constructor: GNIGL Projektentwicklung und Errichtungs GmbH Client: Spar Österreichische Warenhandels AG; Modded surface: 2.150 m² Usable Area: 310 m²



knapp-connectors.com/contact



Do you have questions about a optimal solution for your project? Find your sales representative easily on our website:

knapp-connectors.com/contact



You want to order around the clock? Our KNAPP[®] online-store is open 24h each day.*

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Concealed I Self-tightening I Demountable



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