

Connecting systems

for modern furniture and interior design

Certainly a great connection.





Friedrich Knapp
Company founder

Welcome to the World of KNAPP®!

As a producer of patented connecting systems we develop and produce high-quality products which are distributed worldwide. Not only will our connecting systems convince – but also inspire you with the wide range of applications. The comprehensive service offers you the possibility to find the best, the most efficient and innovative solution for the realisation of your products. On the following pages you will find our connector systems for modern furniture and interior design.

Our Customer Service

The KNAPP®-Team provides competent advice and excellent service for your projects.

In Germany and Austria we offer full-coverage service by representatives on-site. You will find the right contact person easily and quickly.


 www.knapp-connectors.com/contact

You can reach us on phone +43 (0)7474 / 799 10 or E-Mail : info@knapp-connectors.com

 www.knapp-connectors.com/contact

KNAPP® online-store | Order around the clock

You want to be flexible and order at any time? No problem! In our online-store you can easily find the most fitting connecting system for any purpose and send your order by one mouse click. After a quick registration, you can immediately start buying online.

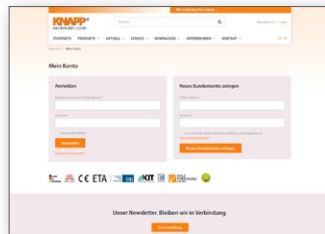
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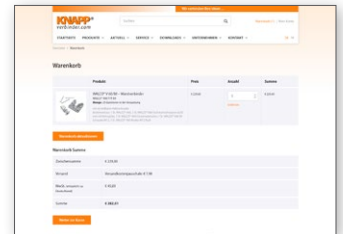
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Order



KNAPP® offers the right connectors for the areas of:

Timber construction | Post-beam wood-glass-facade | Prefab walls | Timber construction engineering | Door- and window construction
Furniture and interior design | Glued glass elements for timber and metal construction

 **More information**
www.knapp-connectors.com/downloads

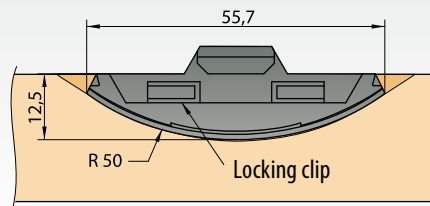
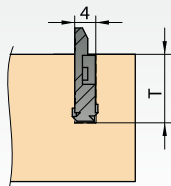
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SUNNY

Slide connector, plastic

Art.-No. K053



Mounting: Knock in following the radius of the cutting edges.

Advantages: Concealed, self-tightening connector with integrated locking clips.

Installation: Cutting a slot with a plate joiner (Lamello machine „20“) and by means of fine-tuning of the groove depth T. Insert connector part and counterpart together into milled groove.

Suitable materials: All softwoods and board materials without laminate surfaces.

Application: Carcase furniture, interior design, shopfitting, clamping device for mitre joints and corners.

Accessories: Insert tool | Art.-No. K049/E
see page 15



1) Routing



2) Insert



3) Knock in with the insert tool

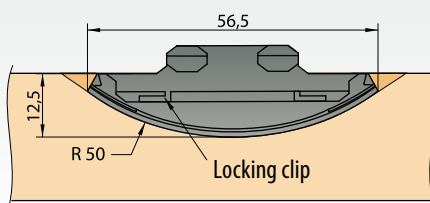
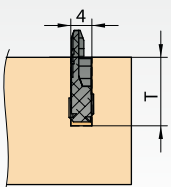


4) Assemble

SILVER

Slide connector, alloy-diecast

Art.-No. K049



Mounting: Knock in following the radius of the cutting edges.

Advantages: Concealed, self-tightening, demountable connector with integrated locking.

Installation: Cutting a slot with a plate joiner (Lamello machine „20“) and by means of fine-tuning of the groove depth T. Insert connector part and counterpart together into milled groove.

Suitable materials: All softwoods and board materials not likely to split.

Application: Carcase furniture, interior design, shopfitting, clamping device for mitre joints and corners.

Accessories: Insert tool | Art.-No. K049/E
see page 15



1) Routing



2) Bending locking clips



3) Insert, knock in



4) Knock in with the insert tool

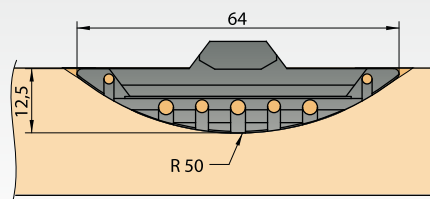
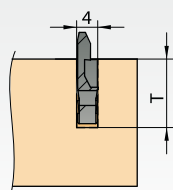


5) Assemble

CHAMP

Slide connector, glass fiber reinforced plastic

Art.-No. K023



Info: Moisten the surface of very dry wood before gluing.

Mounting: Glue in with KNAPP®-ADHESIVE PU+.

Advantages: Invisible, self-tightening, demountable connector.

Installation: Cutting a slot with a plate joiner (Lamello machine „20“) and by means of fine-tuning of the groove depth T. Insert connector part and counterpart together into milled groove.

Suitable materials: All wood and board materials.

Application: Universal applicable for carcass furniture, interior design, shopfitting, to join mitre joints and curves without using clamps or fixing devices.

Accessories: KNAPP®-ADHESIVE PU+ | Art.-No. Z011
see page 23



1) Routing



2) Gluing



3) Insertion



4) Position with template

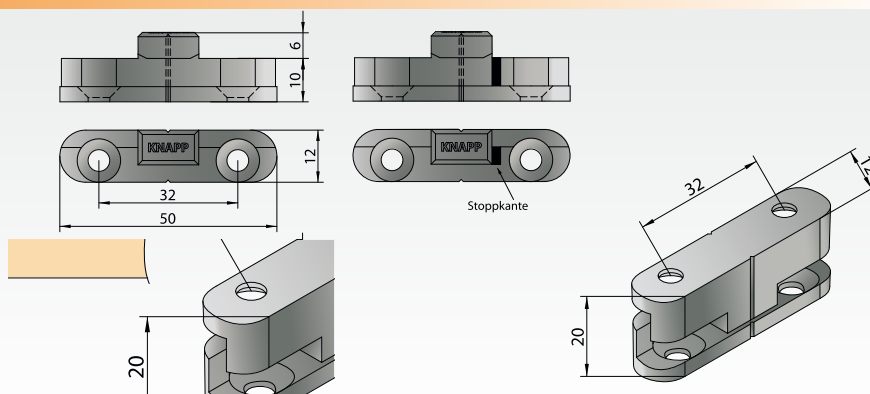


5) Assemble

CHICO

Slide connector, alloy-diecast

Art.-No. K030



Mounting: Screw in with CS-screws $\varnothing = 4,5$ mm.

Advantages: Self-tightening, demountable connector with integrated stop.

Installation: Cutting a slot with any spindle moulder, plunge router or CNC equipment and screw in or screw onto surface.

Suitable materials: All wood and board materials.

Application: Carcase furniture, interior design, trim panels.



1) Routing



2) Insertion



3) Screwing

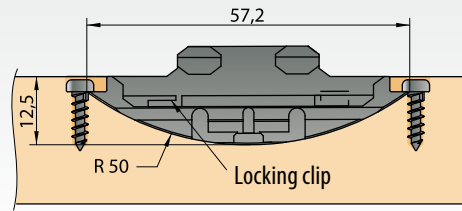
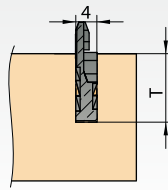


4) Assemble

METAL

Slide connector, alloy-diecast

Art.-No. K026

**Mounting:** Screw in with PH-screws.**Advantages:** Concealed, self-tightening, demountable connector with integrated locking clips.**Installation:** Cutting a slot with a plate joiner (Lamello machine „20“) and by means of fine-tuning of the groove depth T. Insert connector part and counterpart together into milled groove.**Suitable materials:** All wood and board materials.**Application:** Carcase furniture, interior design, shopfitting, door frames.**Accessories:** PH-screw 3x13 mm | Art.-No. Z600
see page 15 PH-screw 3x25 mm | Art.-No. Z601

1) Routing



2) Bending locking clips



3) Screw in

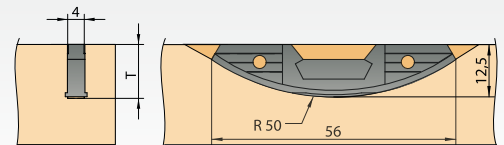
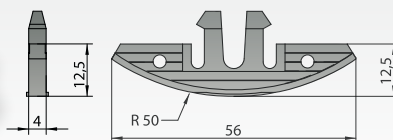


4) Assemble

FAST

Clip-in connector, plastic

Art.-No. K058

**Mounting:** Knock in following the radius of the cutting edges, permanent gluing optional.**Advantages:** Concealed, self-tightening, demountable connector, immediately load bearing.**Installation:** Cutting a slot with a plate joiner (Lamello machine „20“) and by means of fine-tuning of the groove depth T. Insert connector part and counterpart together into milled groove.**Suitable materials:** All softwoods and board materials without laminated surfaces.**Application:** Carcase furniture, interior design, shopfitting, blinds, coverings.**Accessories:** Insert tool | Art.-No. K049/E
see page 15

1) Routing



2) Insert



3) Knock in with the insert tool

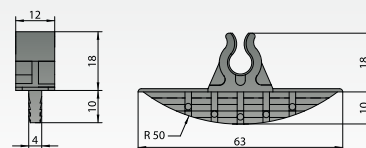
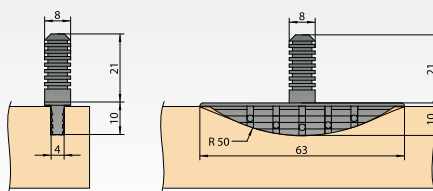


4) Assemble

CLIPS

Clip-in connector, plastic

Art.-No. K054



Info: Moisten the surface of very dry wood before gluing.

Mounting: Glue in with KNAPP®-ADHESIVE PU+.

Advantages: Self-tightening, demountable connector, adjustable (gap or rabbet).

Installation: Cutting a slot with a plate joiner (Lamello machine „20“). Insert each different connector halves with some adhesive into the pre-cut slots.

Suitable materials: All wood and board materials.

Application: Carcase furniture, interior design, shopfitting, to join mitre joints and curves without using clamps or fixing devices.

Accessories: KNAPP®-ADHESIVE PU+ | Art.-No. Z011
see page 23



1) Routing



2) Gluing



3) Insert

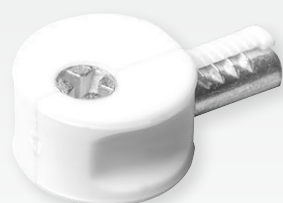


4) Assemble

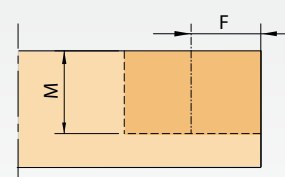
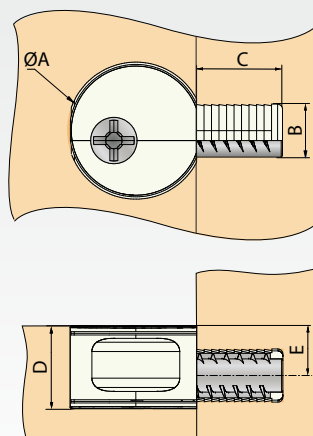
Zipbolt™ Fastfit

One piece connector for material ≥ 16 mm

Art.-No. Z339



One piece joint connector



Drilling depth M	Ø A	B	C	D	E	F
13 mm	20 mm	8 mm	12,5 mm	12,5 mm	7,5 mm	min. 9,5 mm

Mounting: Drive in with a cross-slot screwdriver #2 in pre-drilled holes.

Advantages: One-piece connector, self-tightening.

Installation: Dowel hole drilling machines, CNC equipment.

Suitable materials: Wood panels, composite materials.

Application: Connector for corner joints.



DUO 30, DUO 35

The hook connector made of steel

System advantages:

- Easy to mount, concealed and immediately loadable
- Low cutting depth – only 3 mm
- Flexible use as a variant $\varnothing = 30$ and 35 mm
- Optional mL / oL (with / without tolerance)
- To be installed with standard industrial screws
- Hooking way 15 mm

DUO 30 mL

Art.-No. K070

CS-screws 3,5x16 mm
(not included)

DUO 30 oL

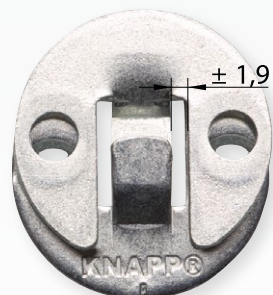
Art.-No. K074



Installation example:
Mounting on door leaf and facing element.

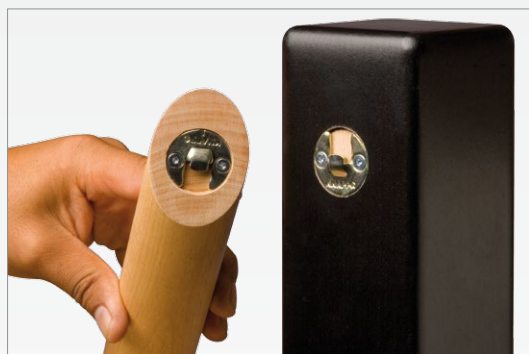
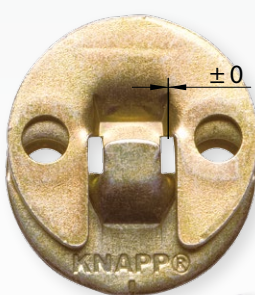
DUO 35 mL

Art.-No. K061

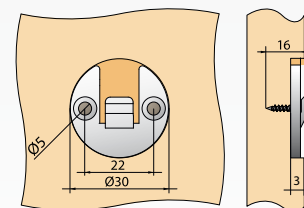


DUO 35 oL

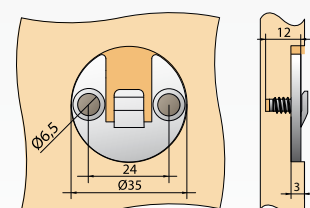
Art.-No. K062



Installation example:
Mounting handrail



Hooking way 15 mm



Hooking way 15 mm

Optimized for CNC-processing:
Euro-screws 6x10 mm



More information:

www.knapp-connectors.com/products

Mounting:	Screw on DUO 30 with CS screws 3,5x16 mm / DUO 35 with Euro-screws 6x10 mm, screw length depends on application, installation depth only 3 mm.
Advantages:	Concealed, self-tightening, demountable connector which allows shrinkage and expansion moving (mL = with tolerances) or for exact placing (oL = with no tolerances).
Installation:	Drill installation holes using the TCT boring bit $\varnothing = 30/35$ mm according to marking or by using depth gauge or center punches or with CNC equipment.
Suitable materials:	All kinds of wood and particle boards.
Application:	Facades and windows, staircases and handrails, coverings and door covering layers.
Accessories: see page 15	TCT boring bit ($\varnothing = 30/35$ mm, adjustable depth gauge) Art.-No. Z070 / Art.-No. Z071 Center punch DUO 30/35 Art.-No. K071 / Art.-No. K069, Handrail punch DUO 30 Art.-No. K075 Adjustable boring template DUO 30/35 Art.-No. K563

Installation DUO 30



1) Drilling with jig



or according to mark



2) Mark with center punch

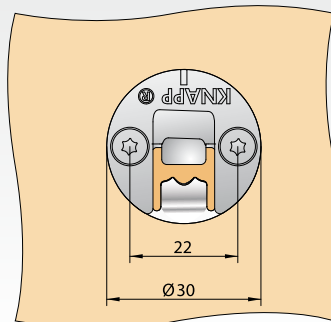
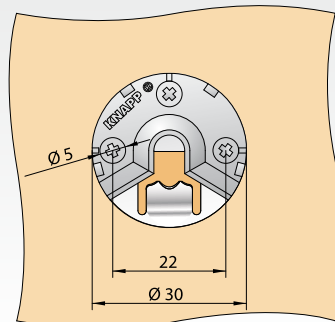


3) Screwing

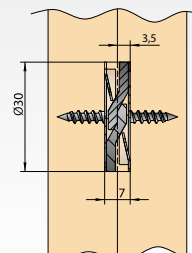
Locking clip

for DUO 30 und UNO 30

Art.-No. K121



DUO 30 with locking clip



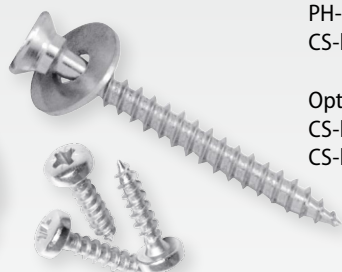
Mounting: By inserting and screwing with DUO 30 or UNO 30.

Advantages: Safety catch loads up to 24 kg (failure load approx. 73 kg).

UNO 30

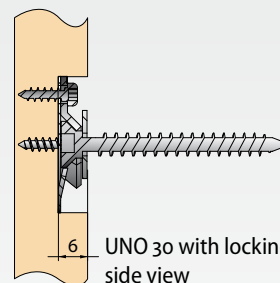
Universal stainless steel hanging connector with locking clip (optional)

Art.-No. K120



PH-screw 3x13 mm
CS-holding screw 5x50 mm

Optional also available with:
CS-holding screw 5x30 mm or
CS-holding screw stainless steel A2 5x25 mm



UNO 30 with locking clip, side view

Mounting: Screwing in with CS screws $\varnothing = 3$ mm, only 7 mm drill depth.

Advantages: Concealed, self tightening, demountable connector for 30 mm drills.

Installation: Drilling hole by using the TCT boring bit according to distance marks or by using the drilling jig. Copy the hole by using the center punch and screw in.

Suitable materials: All kind of wood boards (solid and composite materials).

Application: With or without locking clip, for furniture, interior design, facades, panelling.

Accessories: TCT boring bit ($\varnothing = 30$ mm, with adjustable depth stop) | Art.-No. Zo70
Center punch UNO 30 | Art.-No. Ko73
Adjustable boring template UNO 30 | Art.-No. K563



1) Drilling with jig



or according to mark



2) Screwing



3) Transfer with the center punch



4) Screwing

TREPO

Leveling screws for stair tread mounting

Art.-No. Z300

40 mm



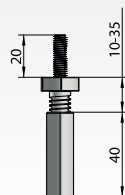
Art.-No. Z310

70 mm

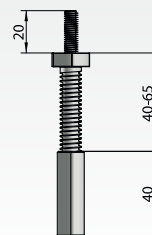


Art.-No. Z320

100 mm



Treppo 40



Treppo 70



Treppo 100

Info: Moisten the surface of very dry wood before gluing.

Mounting: Glue in with KNAPP®-ADHESIVE PM+ with drill hole.

Advantages: Adjustable mounting screw for steps to compensate the differences in height on concrete steps.

Installation: Drilling machine with $\varnothing = 14$ mm for concrete and $\varnothing = 5$ mm drills for stair treads.

Suitable materials: Wooden stair treads on concrete, stone or metal.

Application: Stair tread mounting, stair restoration.

Accessories: KNAPP®-ADHESIVE PM+ | Art.-No. Z010
see page 23



1) Drill



2) Gluing and install



3) Transfer drillings



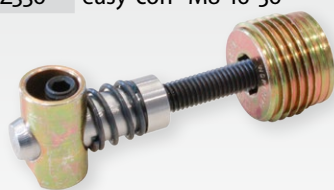
4) Assemble

easy-con®

The joint connector for steps and table legs

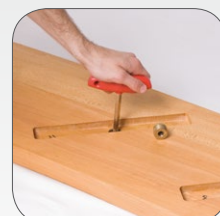
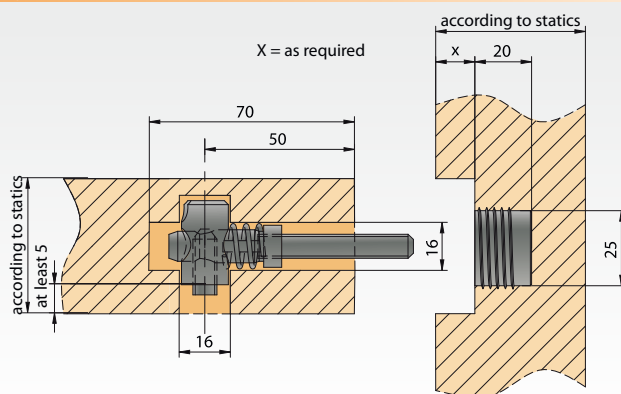
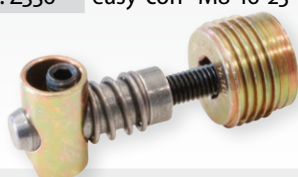
Art.-No. Z330

easy-con® M8-16-50



Art.-No. Z336

easy-con® M8-16-25



1) Screw in insert (SW10)



2) Put in tension element

Tension:

3 kN

Mounting:

Insert and tighten

Advantages:

Demountable, retensionable, force-fit connector

Installation:

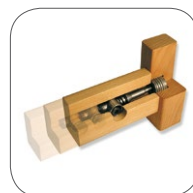
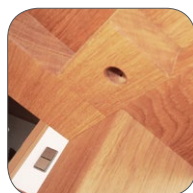
With column-type drilling machine or slotted hole drill press

Suitable materials:

All kind of wood materials (solid and composite materials)

Application:

Connections for stair stringers, plates, table legs and frames



3) Tighten tension element (SW4)

Example of the connection of table legs with easy-con®.

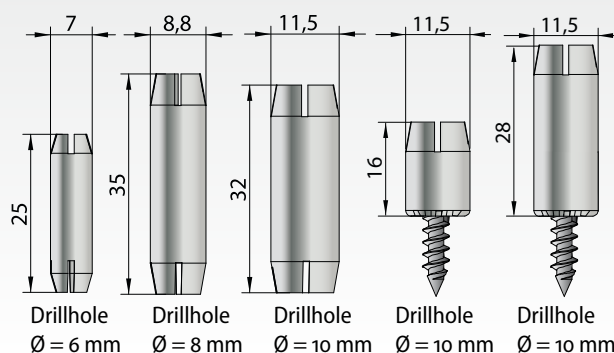
TUCK

Dowel, springsteel

Art.-Nr. Z5052	Art.-Nr. Z5053	Art.-Nr. Z5055	Art.-Nr. Z5055B	Art.-Nr. Z5052A
6x25 mm	8x35 mm	10x32 mm	10x16 mm	10x28 mm



NEW TUCK
for screwing



Mounting: Self-tightening by tension against insertion direction.

Advantages: Concealed, self-tightening dowel, immediately load bearing.

Installation: Dowel-jig, power drill, dowel inserting machine.

Suitable materials: All kind of wood materials (solid and composite materials).

Application: To join carcass furniture, interior design, shopfitting.



1) Drill with dowel inserting machine



or with table dowel driller



2) Knock in



or screw



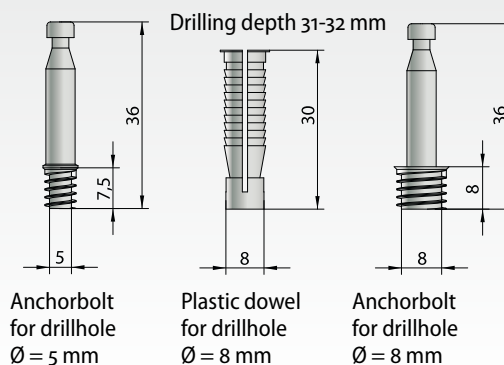
3) Assemble

QUICK-SET

2-part cabinet connector

Art.-No. Z5052
5 mm bolt

Art.-No. Z5053
8 mm bolt



Mounting: By screwing in the anchorbolt and knock in the plastic dowel.

Advantages: Concealed, self-tightening carcass connector.

Installation: Dowel-jig, power drill, dowel inserting machine.

Suitable materials: All kind of wood boards (solid and composite materials).

Application: Furniture, interior design, shopfitting e. g. panels and infill panels.



1) Drill with dowel inserting machine



or with CNC milling machine



or with table dowel driller



2) Screw in



3) Insert



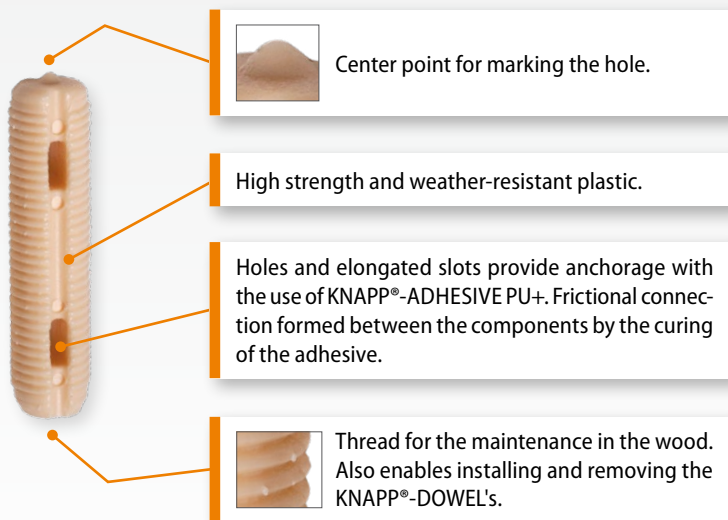
4) Assemble

KNAPP®-DOWEL

The modern dowel made of plastic

System advantages:

- Effective prefabrication – drill in with dowel inserting machine (chamfer opposite drill hole 1 mm)
- Fast mounting – connection is immediately loadable because traversal grooves raise the stability
- Depending on material up to 6 KNAPP®-DOWELS are recommended for 600 mm
- Longitudinal grooves distribute the glue and prevent bulging of the panels (PVA glue)
- If gluing is double-sided, deeper drilling is recommended (+6 up to 8mm)
- No shrinking or swelling, risk of breakage or cleaving as with a hardwood dowel
- Weather resistant – resistant compound for interior and exterior use
- Stable – through additional bonding with KNAPP®-ADHESIVE PU+ particularly high loads

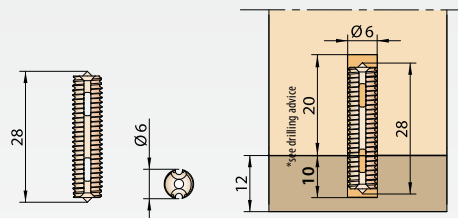


More information:
www.knapp-connectors.com/dowel

KNAPP®-DOWEL 6 mm

Art.-No. Ko66

6x28 mm

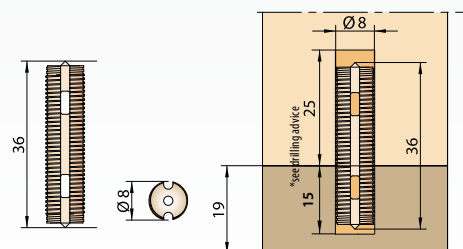


Info: Moisten the surface of very dry wood before gluing.

KNAPP®-DOWEL 8 mm

Art.-No. Ko67

8x36 mm



Mounting:	dowel, optionally gluing with KNAPP®-ADHESIVE PU+.
Advantages:	UV-resistant, self-tightening dowel.
Installation:	Dowel-jig, power drill, dowel inserting machine.
Suitable materials:	All kinds of wood materials (solid and composite materials).
Application:	Carcase furniture, interior design, windows, shopfitting.
Accessories:	KNAPP®-ADHESIVE PU+ Art.-No. Z011 see page 23

KNAPP®-DOWEL

Installation



1) Drill with dowel inserting machine



or with table dowel driller



2) Gluing



3) Knock in



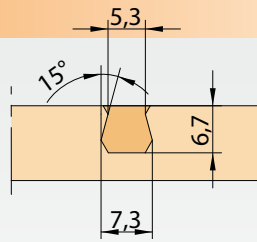
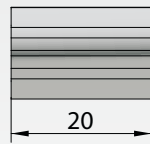
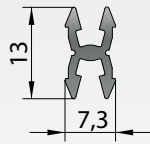
4) Assemble

For construction manuals, .DXF drawings for KNAPP®-DOWEL as well as your personal consultant in your area, please visit:
www.knapp-connectors.com/downloads

KLICK

Dovetail clip connector, plastic

Art.-No. Ko45



- Mounting:** Clips into the dovetail groove.
- Advantages:** Concealed, self-tightening, demountable.
- Installation:** Using a plunge router, a circular saw bench or CNC and a dovetail router, make a pocket groove or continuous groove. Can also be used without groove in conjunction with KLICKpro.
- Suitable materials:** For all solid wood, wood based panels and plastic materials.
- Application:** For concealed mounting of moldings or as an aid for gluing mitered corners.
- Accessories:** TCT router with $\varnothing = 8$ mm shank | Art.-No. Ko46/F
see page 15

Installation



1) Routing



2) Insert



3) Positioning

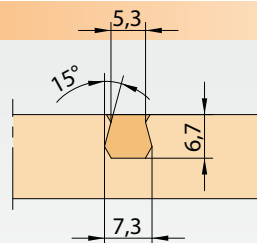
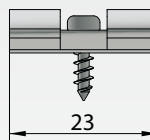
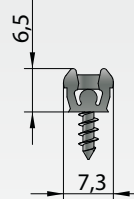


4) Assemble

sKLICK

Dovetail clip connector for screw mounting, plastic

Art.-No. Ko48



- Mounting:** By screwing with PH-screw.
- Advantages:** Self-tightening, demountable connector for any angles 0-90°.
- Installation:** Using a plunge router, a circular saw bench or CNC and a dovetail router, make a pocket groove or continuous groove. Can also be used without groove in conjunction with KLICKpro.
- Suitable materials:** For all solid wood, wood based panels and plastic materials.
- Application:** For concealed mounting of filler panels, covers and moldings.
- Accessories:** TCT router with $\varnothing = 8$ mm shank | Art.-No. Ko46/F
see page 15 PH-screw 3x13 mm | Art.-No. Z600

Installation



1) Routing



2) Screwing



3) Positioning

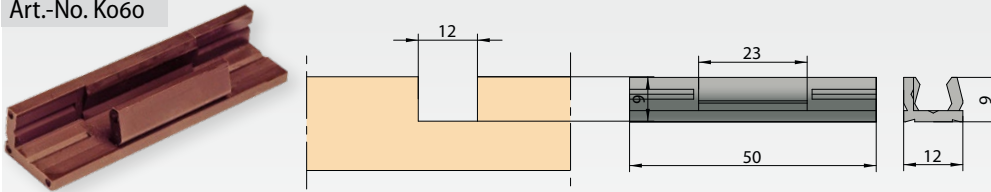


4) Assemble

KLICKpro

Dovetail groove connector, plastic

Art.-No. Ko6o



- Mounting:** KLICKpro can either be surface mounted or mounted into a groove. It is fixed by screwing, nailing or gluing.
- Advantages:** Concealed, self-tightening dovetail housing suitable for KLICK and sKLICK.
- Installation:** Cut either groove or rebate (9x12 mm by using a spindle moulder) or install KLICKpro surface mounted. For use with KLICK or sKLICK.
- Suitable materials:** For all solid wood, wood based panels and plastic materials.
- Application:** For concealed mounting of filler panels, covers and moldings.



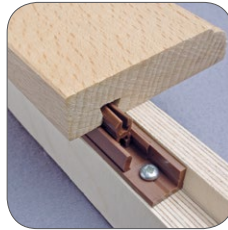
Verarbeitung



1) Routing



2) Screwing

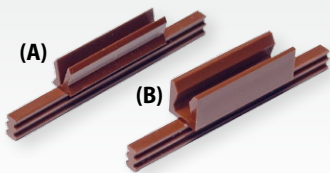


3) Assemble

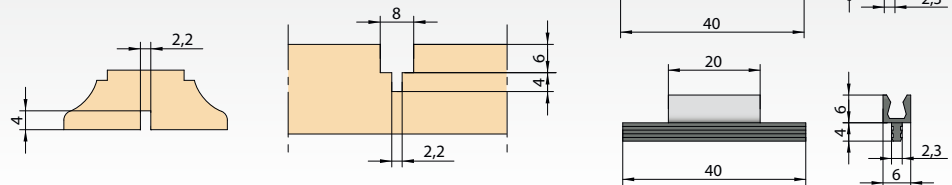
miniKLICK

2-part dovetail clip connector, plastic

Art.-No. Ko59



Info: Moisten the surface of very dry wood before gluing.

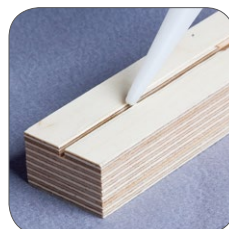


- Mounting:** Gluing into pre-cutted groove with KNAPP®-ADHESIVE PU+.
- Advantages:** Concealed, self-tightening dovetail connector for glue on mounting.
- Installation:** With spindle moulder and cutting saw blade.
- Suitable materials:** For all solid wood, wood based panels and plastic materials.
- Application:** For concealed mounting of small moldings and glazing beads e.g. interior doors.
- Accessories:** Cutting saw blade 120 mm, Ø = 30 mm drillhole | Art.-No. Zo65
see page 15
Insert tool miniKLICK | Art.-No. Ko68
see page 23
KNAPP®-ADHESIVE PU+ | Art.-No. Zo11

Installation



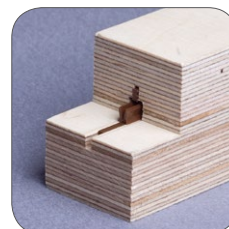
1) Routing



2) Gluing



3) Insert



4) Assemble

Accessories

Insert tool

Art.-No. K049/E

Application: To positioning SUNNY, SILVER and FAST.



Center punch DUO 30/35

Art.-No. K071 Center punch DUO 30

Art.-No. K075 Handrail punch DUO 30

Art.-No. K069 Center punch DUO 35 mit $\varnothing = 5$ mm for pre-drilling holes for Euro-screws

Application: To copy the drilling positions of DUO 30 and 35.



TCT boring bit $\varnothing = 30$ mm/35 mm

Art.-No. Z070 TCT boring bit for DUO 30 and UNO 30 ($\varnothing = 30$ mm) with adjustable depth stop

Art.-No. Z072 TCT boring bit for DUO 30 and UNO 30 ($\varnothing = 30$ mm) with adjustable depth stop and adjustable centering point

Art.-No. Z071 TCT boring bit for DUO 35 ($\varnothing = 35$ mm) with adjustable depth stop

Application: To prebore exactly DUO 30, DUO 35 and UNO 30.



With improved chip swarf

Adjustable boring template

Art.-No. K563 Depth gauge including center punch suitable to TCT boring bit $\varnothing = 30/35$ mm

Application: Boring template for DUO 30, DUO 35 and UNO 30.



Center punch UNO 30

Art.-No. K073

Application: To copy the drilling positions of UNO 30.



TCT router

Art.-No. K045/F TCT router with $\varnothing = 6$ mm shank

Art.-No. K046/F TCT router with $\varnothing = 8$ mm shank

Application: For routing of the dovetail groove for KLICK and sKLICK connectors.



Cutting saw blade miniKLICK

Art.-No. Z065 Cutting saw blade $\varnothing = 120$ mm, spindle $\varnothing = 30$ mm

Application: For routing of the groove for miniKLICK connector.



PH-screws

Art.-No. Z600 PH-screw 3x13 mm (for METAL, UNO 30 and sKLICK)

Art.-No. Z601 PH-screw 3x25 mm (for METAL)

Application: For screwing the connectors METAL, UNO 30 and sKLICK.



MODULAR

Clip connector, made of spring steel, for shoulder head screws

MODULAR 4031

Art.-No. Z4031



Pass-thru clip

MODULAR 4032

Art.-Nr. Z4032

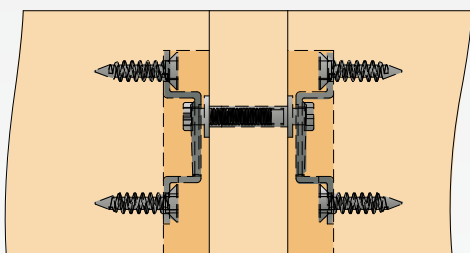


Easy to release clip

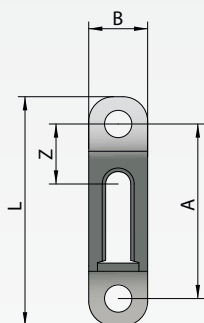


Hard to release clip

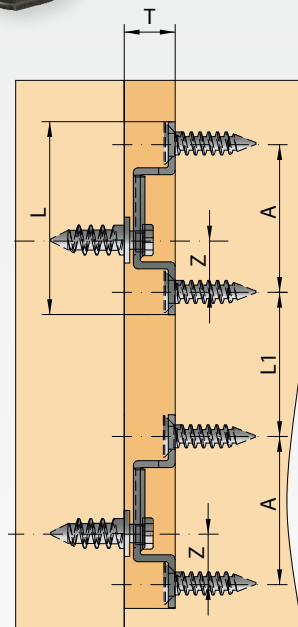
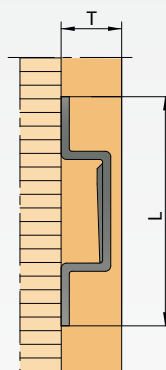
Art.-No. Z4032C

Drill- and depth-jig
for connector groove

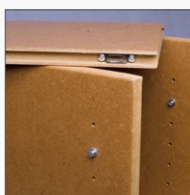
MODULAR double side connection for vertical panels



Permanent groove



MODULAR	4031, 4032, 4035
Routing depth T:	11 mm
Routing length L:	≥ 42 mm
Routing width B:	11 mm
Center distance Z:	11 mm
Panel thickness from:	16 mm
Hole-line A:	32 mm

MODULAR clip, suitable with the 32 mm
system boring

Totally concealed installation

Mounting: With PH- or CS-screws $\varnothing = 4,5$ mm (length as required) and shoulder head screw.

Advantages: Concealed, self-tightening connector for 32 mm system, demountable, for timber and steel.

Installation: Spindle moulder, plunge router, CNC equipment.

Suitable materials: For all solid wood, wood based panels and plastic materials from 16 mm thickness up.

Application: Carcase furniture, interior design, shopfitting.

Accessories: Drill- and depth-jig | Art.-No. Z4032C

MODULAR - shoulder head screw

Shoulder head screws

MODULAR 2055

Art.-No. Z2055



Thread length:

13 mm

MODULAR 2155

Art.-No. Z2155



16 mm

Double side connection

Shoulder head screws M4

MODULAR 2069

Art.-No. Z2069



15 mm

MODULAR 2066

Art.-No. Z2066



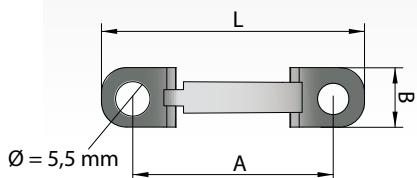
16 mm

MODULAR

Connector for cabinet, anti-rotation made of spring steel, with stop

MODULAR 2075

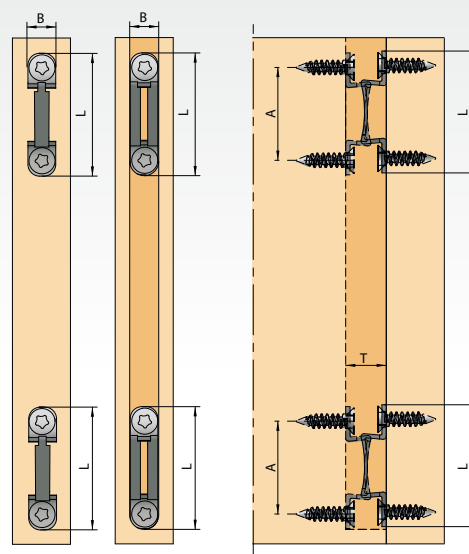
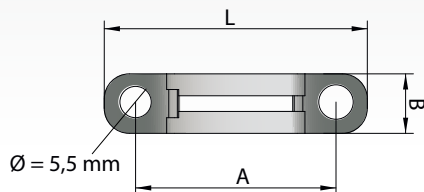
Art.-No. Z2075



For PH- or CS-screws up to $\varnothing = 4,5$ mm

MODULAR 2076

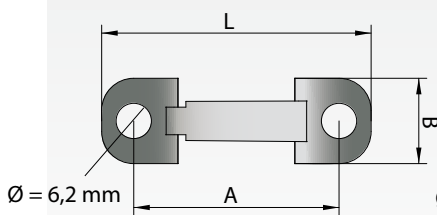
Art.-No. Z2076



Connector for frames, anti-rotation made of spring steel, with pass-thru clip

MODULAR 5075

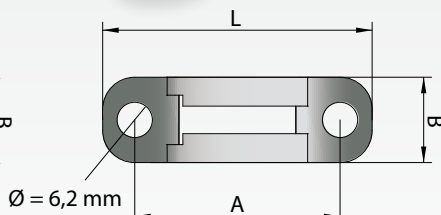
Art.-No. Z5075



For PH- or CS-screws up to $\varnothing = 5$ mm

MODULAR 5076

Art.-No. Z5076



MODULAR with friction

MODULAR	2075, 2076	5075, 5076
Routing depth T:	14 mm	12 mm
Routing width B:	10 mm	13,5 mm
Routing length L:	42 mm	42 mm
Panel thickness from:	16 mm	19 mm
Hole-line A:	32 mm	32 mm

Mounting: Screwed in by using PH- or CS-screws $\varnothing = 5$ mm (length as required).

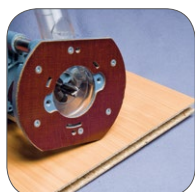
Advantages: No rotation, concealed, self-tightening connector for 32 mm system, demountable.

Installation: Spindle moulder, plunge router, CNC equipment.

Suitable materials: For all solid wood, wood based panels and plastic materials from 16 mm thickness up.

Application: Carcase furniture, interior design, shopfitting.

Installation



1) Routing



2) Depth setting



3) Pre-drill



4) Screwing



5) Screwing

DUO

Frame connectors



Advice:	The steel parts consist of two identical connectors and are manufactured from high strength galvanized steel in Austria.
Mounting:	By screwing with CS-screws $\varnothing = 5$ mm or $\varnothing = 6$ mm (length as required) and PH-holding screws $\varnothing = 5$ mm or $\varnothing = 6$ mm.
Advantages:	Concealed, self-joining, adjustable joints by retaining screw for frames compounds.
Installation:	With CNC machine, mortising machine, hand router.
Suitable materials:	All solid wood and plywood materials from ≥ 21 mm.
Application:	Frames for furniture, stairs and exhibitions booth, interior design.

Accessories

Routing-jigs MULTI F (plywood)

Routing-jig MULTI F 15, DUO 46/15, DUO 62/15, DUO 100/15 | Art.-No. K500

Routing-jig MULTI F 20, DUO 90/20 | Art.-No. K506

Routing-jig MULTI F 30, DUO 46/30, DUO 62/30 | Art.-No. K501

Routing-jig MULTI F 46, DUO 90/46 | Art.-No. K503



Advice: All routing-jigs are suitable for a $\varnothing = 30$ mm guide bush (for plunge router) and a $\varnothing = 15$ mm TCT router cutter.

TCT router cutter

$\varnothing = 15$ mm, length = 25 mm with $\varnothing = 8$ mm shank | Art.-No. Z066/08



Holding screws (pan head screws, full threaded)

PH-screws 5x40 (200 pcs./package) | Art.-No. Z702

PH-screws 5x60 (200 pcs./package) | Art.-No. Z704

PH-screws 6x40 (250 pcs./package) | Art.-No. Z800

PH-screws 6x60 (200 pcs./package) | Art.-No. Z802



Holding screws (countersunk screws, full threaded)

CS-VG-screws 5x40 (500 pcs./package) | Art.-No. Z500

CS-VG-screws 5x60 (250 pcs./package) | Art.-No. Z498

CS-VG-screws 6x40 (250 pcs./package) | Art.-No. Z501

CS-VG-screws 6x60 (200 pcs./package) | Art.-No. Z499



Installation



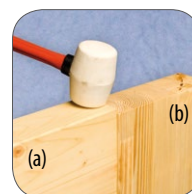
1) Route with routing-jig



2) Screwing (a)



3) Screwing (b)

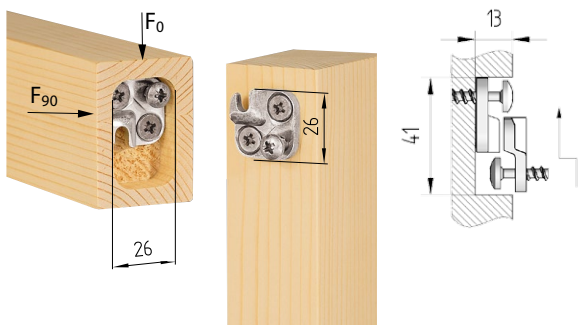


4) Assemble

DUO 26

DUO 26/26 mm

Art.-No. K047

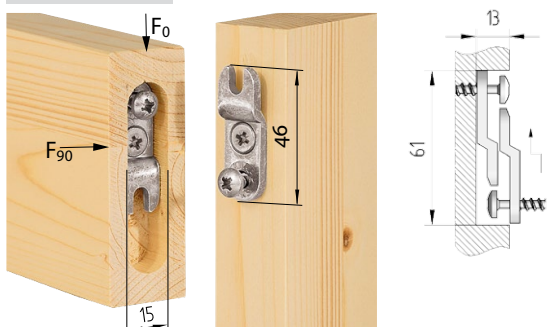


Holding screws	5x40	5x60	Load capacity	
			zul F ₀	zul F ₉₀
PH	1	1	Slide-in direction	Right angle to slide-in direction
CS	2	2	0,97 kN	1,07 kN
Recommended size of square timber			Size of rebate	
Width/Height: 50x50 mm			Width	Height
			26 mm	41 mm
			Depth	13 mm

DUO series 15

DUO 46/15 mm

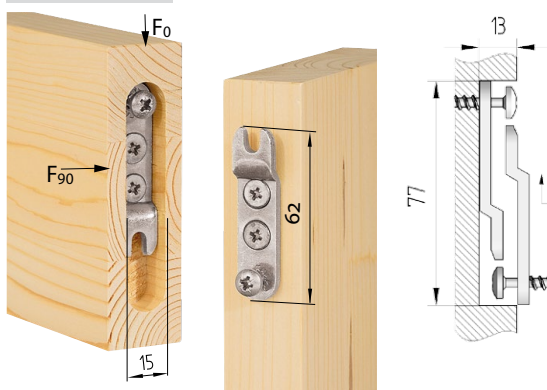
Art.-No. K041



Holding screws	5x40	5x60	Load capacity	
			zul F ₀	zul F ₉₀
PH	1	1	Slide-in direction	Right angle to slide-in direction
CS	1	1	0,86 kN	0,62 kN
Recommended size of square timber			Size of rebate	
Width/Height: 30/80 mm			Width	Height
			15 mm	61 mm
			Depth	13 mm

DUO 62/15 mm

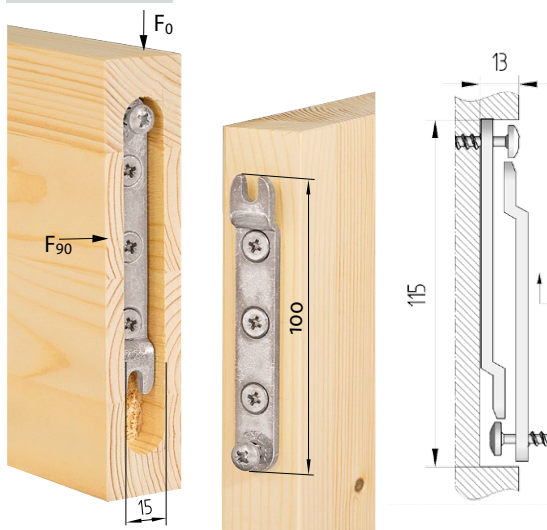
Art.-No. K036



Holding screws	5x40	5x60	Load capacity	
			zul F ₀	zul F ₉₀
PH	1	1	Slide-in direction	Right angle to slide-in direction
CS	2	2	1,29 kN	0,71 kN
Recommended size of square timber			Size of rebate	
Width/Height: 30/100 mm			Width	Height
			15 mm	77 mm
			Depth	13 mm

DUO 100/15 mm

Art.-No. K055

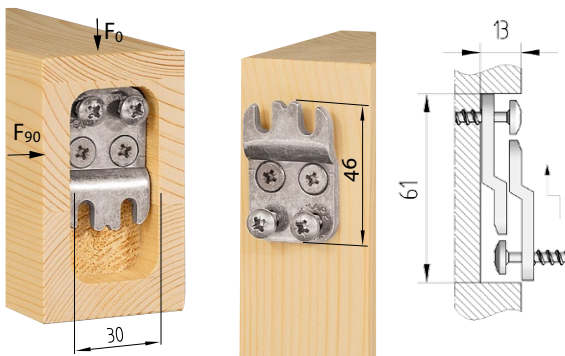


Holding screws	5x40	5x60	Load capacity	
			zul F ₀	zul F ₉₀
PH	1	1	Slide-in direction	Right angle to slide-in direction
CS	3	3	2,00 kN	0,92 kN
Recommended size of square timber			Size of rebate	
Width/Height: 30/140 mm			Width	Height
			15 mm	115 mm
			Depth	13 mm

DUO series 30

DUO 46/30 mm

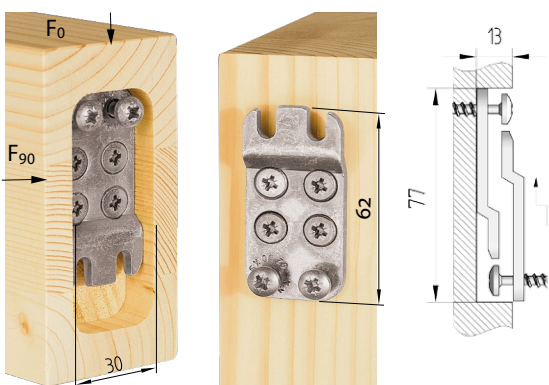
Art.-No. K046



Holding screws	5x40	5x60	Load capacity	
			zul F ₀	zul F ₉₀
PH	2	2	Slide-in direction	Right angle to slide-in direction
CS	2	2	1,30 kN	1,12 kN
Recommended size of square timber			Size of rebate	
Width/Height: 50/80 mm			Width	Height
			30 mm	61 mm
			Depth	13 mm

DUO 62/30 mm

Art.-No. K022

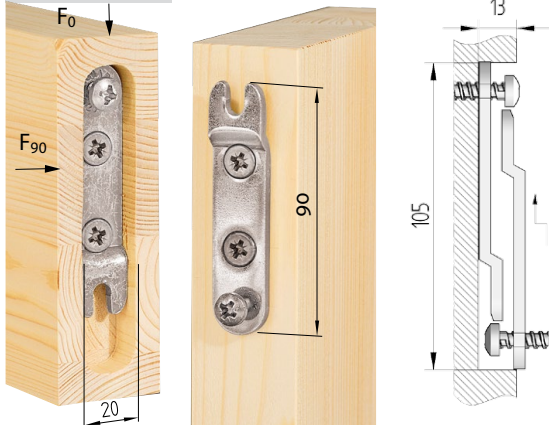


Holding screws	5x40	5x60	Load capacity	
			zul F ₀	zul F ₉₀
PH	2	2	Slide-in direction	Right angle to slide-in direction
CS	4	4	2,15 kN	1,67 kN
Recommended size of square timber			Size of rebate	
Width/Height: 50/100 mm			Width	Height
			30 mm	77 mm
			Depth	13 mm

DUO 20 and 46

DUO 90/20 mm

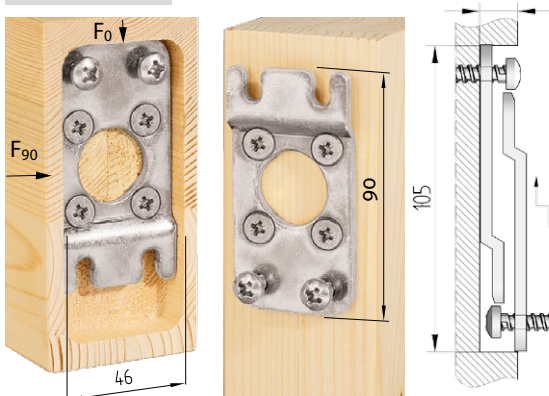
Art.-No. K037



Holding screws	6x40	6x60	Load capacity	
			zul F ₀	zul F ₉₀
PH	1	1	Slide-in direction	Right angle to slide-in direction
CS	2	2	2,37 kN	1,03 kN
Recommended size of square timber			Size of rebate	
Width/Height: 40/120 mm			Width	Height
			20 mm	105 mm
			Depth	13 mm

DUO 90/46 mm

Art.-No. K040

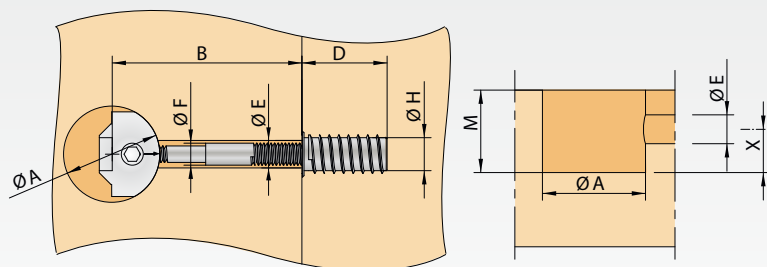


Holding screws	6x40	6x60	Load capacity	
			zul F ₀	zul F ₉₀
PH	2	2	Slide-in direction	Right angle to slide-in direction
CS	4	4	4,35 kN	2,28 kN
Recommended size of square timber			Size of rebate	
Width/Height: 60/120 mm			Width	Height
			46 mm	105 mm
			Depth	13 mm

ZIPBOLT™ 90 KD

Joint connector for frames ≥ 22 mm

Art.-No. Z372



With metal housing:
Resilient to 60 kg tension load (failure load approx. 100 kg)

Drilling depth M	X	Ø A	B	D	Ø H	Ø F	E
20 mm	9,5 mm	35 mm	60-65 mm	32 mm	12 mm	8 mm	9 mm

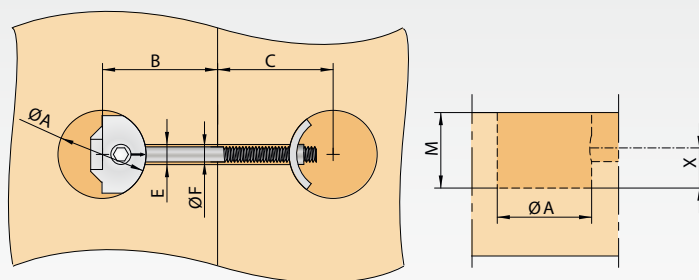
- Mounting:** Into pre-drilled holes.
- Advantages:** Fast and easily installed by using a 5 mm hex bit SW5 in conjunction with cordless screwdriver.
- Installation:** Drilling machine, plunge router, CNC equipment.
- Suitable materials:** For all solid wood and wood based panels.
- Application:** Connector with insert for rails and RTA (ready to assembly) furniture.



ZIPBOLT™ 85

Joint connector for worktops ≥ 22 mm

Art.-No. Z358



With metal housing:
Resilient to 60 kg tension load (failure load approx. 100 kg)

Drilling depth M	Length	X	Ø A	B	C	Ø F	E
20 mm	85 mm	9,5 mm	35 mm	33-44 mm	33-44 mm	6 mm	8 mm

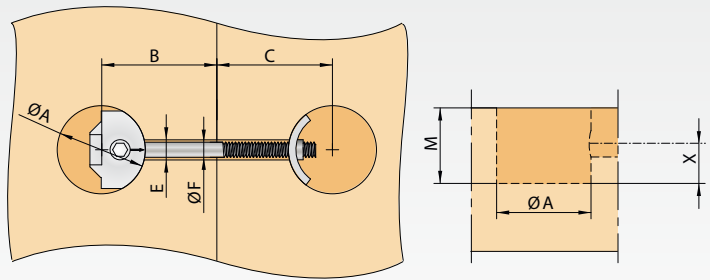
- Mounting:** Into pre-drilled holes and grooves.
- Advantages:** Fast and easily installed by using a 5 mm hex bit SW5 in conjunction with cordless screwdriver.
- Installation:** Drilling machine, plunge router, CNC equipment.
- Suitable materials:** For all solid wood and wood based panels.
- Application:** Board connector for worktops, countertops and panels.



ZIPBOLT™ 120

Joint connector for worktops ≥ 22 mm

Art.-No. Z366



With metal housing:
Resilient to 60 kg tension load (failure load approx. 100 kg)

Drilling depth M	Length	X	Ø A	B	C	Ø F	E
20 mm	120 mm	9,5 mm	35 mm	50-62 mm	50-62 mm	6 mm	8 mm

Mounting: Into pre-drilled holes and grooves.

Advantages: Fast and easily installed by using a 5 mm hex bit SW5 in conjunction with cordless screwdriver.

Installation: Drilling machine, plunge router, CNC equipment.

Suitable materials: For all solid wood and wood based panels.

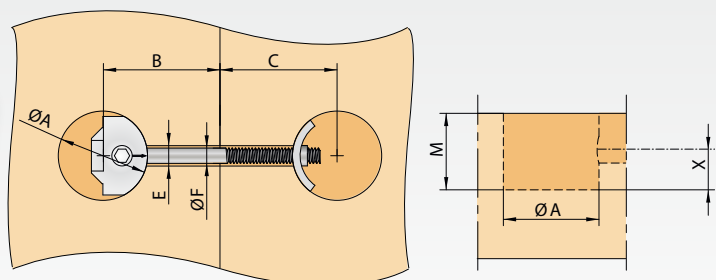
Application: Board connector for worktops, countertops and panels.



ZIPBOLT™ 170

Joint connector for worktops ≥ 22 mm

Art.-No. Z367



With metal housing:
Resilient to 60 kg tension load (failure load approx. 100 kg)

Drilling depth M	Length	X	Ø A	B	C	Ø F	E
20 mm	170 mm	9,5 mm	35 mm	74-87 mm	74-87 mm	6 mm	8 mm

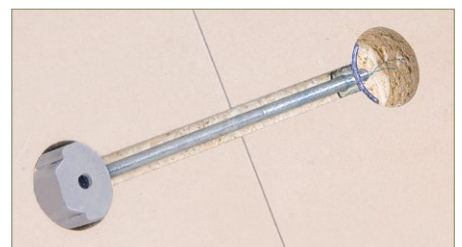
Mounting: Into pre-drilled holes and grooves.

Advantages: Fast and easily installed by using a 5 mm hex bit SW5 in conjunction with cordless screwdriver.

Installation: Drilling machine, plunge router, CNC equipment.

Suitable materials: For all solid wood and wood based panels.

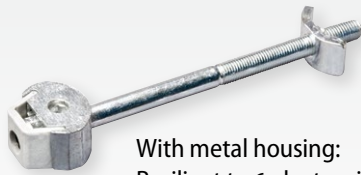
Application: Board connector for worktops, countertops and panels.



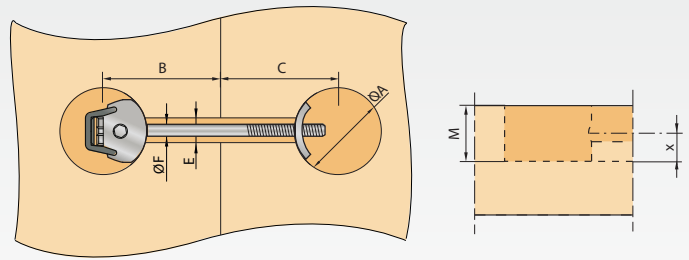
ZIPBOLT™ 100 MINI

Joint connector for worktops ≥ 16 mm

Art.-No. Z355

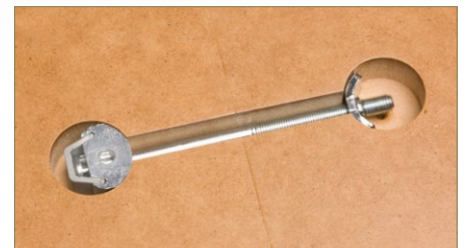


With metal housing:
Resilient to 60 kg tension load (failure load approx. 100 kg)



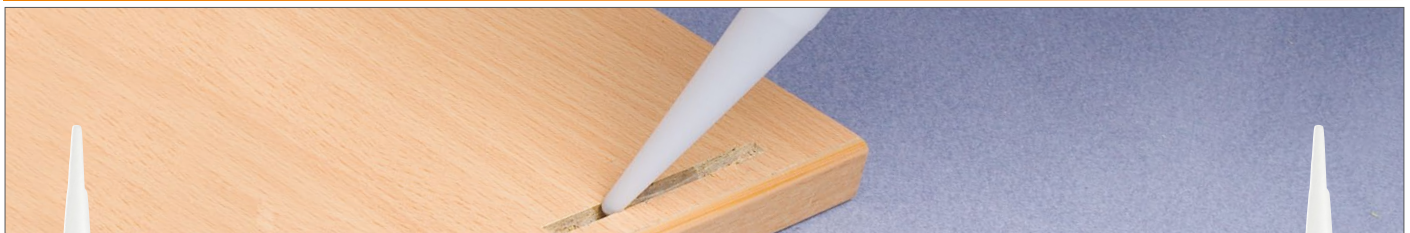
Drilling depth M	Length	X	Ø A	B	C	Ø F	E
12,5 mm	100 mm	5,5 mm	25 mm	42-49 mm	42-49 mm	6 mm	10 mm

- Mounting:** Into pre-drilled holes and grooves.
- Advantages:** Fast and easily installed by using a 4 mm hex bit SW4 in conjunction with cordless screwdriver.
- Installation:** Drill, hand router, CNC milling machine and standard worktop jig.
- Suitable materials:** For all solid wood and wood based panels.
- Application:** Panel connectors for straight butt joints.



KNAPP®-ADHESIVE

Polyurethane adhesive



Art.-No.	KNAPP®-ADHESIVE PU+ (Z011)	KNAPP®-ADHESIVE PM+ (Z010)
Mounting:	The surfaces must be first dry and dust- and grease-free.	
Advantages:	Easy handling solvent-free 1-part polyurethane adhesive, water resistance Class D4 according to EN 204, formaldehyd free.	Easy handling solvent-free 1-part polyurethane adhesive, with a viscous elastic adhesive gap, water resistance Class D4 according to EN 204, formaldehyd free.
Installation:	KNAPP®-ADHESIVE PU+ is applied onto one of the parts to be bonded. Open time approx. 10 Min., pressing time approx. 45 Min., fully hardened after 24h, minimum temp. +7 °C, moisture content 8-18 %, adhesive sample recommended.	
Suitable materials:	All recommended KNAPP®-connectors, wood, various construction materials, ceramics, metals, thermo- and duro-setting plastics.	Various wood and construction materials, ceramics, metals, thermo- and duro-setting plastics, all recommended KNAPP®-connectors, especially for Treppo (staircase fixture).
Application:	Furniture, window construction, for smooth surfaces.	For construction work with rough surfaces.
Content:	310 ml	310 ml



Ideal for: CHAMP CLIPS KNAPP®-DOWEL miniCLICK TREPPLO



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Service

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* not available in Switzerland.



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